

TIMKEN® TYPE E MOUNTED TAPERED ROLLER BEARING CATALOG

## ABOUT THE TIMKEN COMPANY

As a global leader in bearings and power transmission systems, Timken focuses on precise solution design, materials and craftsmanship to deliver reliable and efficient performance that improves productivity and uptime. Timken offers a full range of bearings, belts, chains, couplings, gears and lubricants, along with rebuild and repair services.

Timken (NYSE; TKR; www.timken.com) applies its proven expertise in metallurgy, tribology and mechanical power transmission to create innovative approaches to customers' complex needs. Global availability of products and engineering talent, combined with exceptional service delivery across markets, makes Timken a preferred choice worldwide.

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# TIMKEN® MOUNTED TAPERED ROLLER BEARINGS

# BEAT EXPECTATIONS. EXCEED STANDARDS.

In the harshest, most demanding operating conditions, industrial applications need product that can manage high axial and radial loads while avoiding contamination. Timken® Type E and Self-Aligning (ESA) Mounted Tapered Roller Bearings, also known as housed units, can meet these challenges head-on.

You gain a product with a better load carrying capacity than industry standard tapered roller bearing designs. This makes our Type E and self-aligning (ESA) mounted bearings an ideal fit for industries like pulp and paper, power generation, mining, cement and aggregate.

# TYPE E MOUNTED TAPERED ROLLER BEARINGS

Timken Type E Mounted Tapered Roller Bearings feature enhanced core components that can help reduce maintenance costs, increase uptime and lower overall cost of ownership. They include:

- High performance seals offering better grease retention and protection against mud, water and salt ingress
- Locking collars providing maximum corrosion resistance, better locking power and less set screw back-out, even in severe applications
- E-coated housings featuring superior corrosion resistance over black oxide or powder coating, and interchangeable bolt holes and shaft centerline dimensions
- Premium tapered roller bearing delivering longer bearing life and better performance



# TIMKEN TYPE E SELF-ALIGNING MOUNTED TAPERED ROLLER BEARINGS

Timken Type E Self-Aligning Mounted Tapered Roller Bearing are built better from the inside out. They offer lower bearing operating temperatures, improved lube film thickness and reduced internal stresses thanks to:

- Steel cartridges designed to accept +/- 4 degrees of misalignment
- Cast steel housings which can accept secondary sealing covers
- Powder-coated housings and E collars that can protect against corrosion
- Timken tapered roller bearings yielding a design life that is 47% higher than leading competitors
- Optimized bearing profiles and improved surface finishes

Type E Self-Aligning Mounted Tapered Roller Bearings are available in two-bolt pillow block sizes 1  $3/16 - 3 \frac{1}{2}$  in. (35-90 mm) and in four-bolt pillow block sizes 2  $\frac{1}{4} - 5$  in. (60-125 mm).

And with the most robust sealing system in the industry, both Type E and self-aligning mounted bearings can last longer against contamination and moisture.



## TIMKEN TYPE E MOUNTED TAPERED ROLLER BEARING SECONDARY SEALING SYSTEM

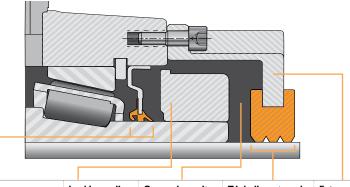
Unlock premium performance with an unrivaled multi-point internal and external sealing solution. Our full range of end covers protects bearings and improves grease retention. Users reported significantly increased uptime in severely contaminated and wet environments.

- Available in the full range of units from 1% in. to 7 in. and 35 mm to 180 mm.
- Outboard contact lip provides initial protection from ingress and inboard contact lip provides secondary protection.

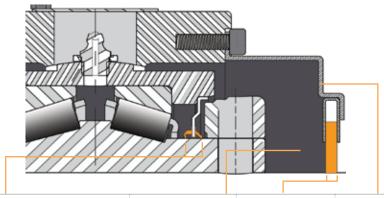


- A triple barrier internal seal withstands abrasion and keeps bearings performing even in harsh, dirty environments.
- Rugged, cost effective covers are designed to fight heavy contamination in industries where particulates are a challenge.
- All units can accommodate end covers, which can be purchased separately.





| Upgraded triple-barrier internal bearing seal     Two contact lips and one rigid middle labyrinth section     to help retain grease and reduce contamination ingress     New enhanced seal material to provide greater performance with two times more abrasion resistance than the industry standard nitrile seal | Locking collar | Grease in cavity of end cover | Triple-lip external<br>rubber through<br>shaft seal | External<br>secondary<br>cover |
|--|----------------|-------------------------------|---|--------------------------------|
| 3  | 1              | 1                             | 3   | 1                              |



| <ul> <li>Two contact lips and one rigid middle labyrinth section to help retain grease and reduce contamination ingress</li> <li>New enhanced seal material to provide greater performance with two times more abrasion resistance than the industry standard nitrile seal</li> </ul> | Full grease pack in<br>cover (all covers<br>have grease zerks) | Single lip Teflon<br>through Shaft Seal | External through shaft cover (steel) |
|---|--|---|--------------------------------------|
| 3   | 1  | 1                                       | 1                                    |

## HOW TO USE THIS CATALOG

We designed this catalog to help you find the Timken bearings best suited to your equipment needs and specifications.

This publication contains dimensions, tolerances and load ratings, as well as engineering sections describing fitting practices for shafts and housings, internal clearances and other bearing features. For more information, please use the Timken Engineering Manual (order no. 10424). It provides valuable assistance in the initial consideration of the type and characteristics of the bearings that may best suit your particular needs.

Updates are made periodically to this catalog. Visit www. timken.com/catalogs for the most recent version of the Timken® Corrosion-Resistant Ball Bearing Catalog.



# SHELF LIFE AND STORAGE OF GREASE-LUBRICATED BEARINGS AND COMPONENTS

To help you get the most value from our products, Timken provides guidelines for the shelf life of grease-lubricated ball and roller bearings, components and assemblies. Shelf life information is based on Timken and industry test data and experience.

#### SHELF LIFE

Shelf life should be distinguished from lubricated bearing and component design life as follows:

Shelf life of the grease-lubricated bearing and component represents the period of time prior to use or installation.

The shelf life is a portion of the anticipated aggregate design life. It is impossible to accurately predict design life due to variations in lubricant bleed rates, oil migration, operating conditions, installation conditions, temperature, humidity and extended storage.

### TIMKEN IS NOT RESPONSIBLE FOR THE SHELF LIFE OF ANY BEARING/COMPONENT LUBRICATED BY ANOTHER PARTY.

#### **European REACH compliance**

Timken lubricants, greases and similar products sold in standalone containers or delivery systems are subject to the European REACH (Registration, Evaluation, Authorization and Restriction of CHemicals) directive. For import into the European Union, Timken can sell and provide only those lubricants and greases that are registered with ECHA (European CHemical Agency). For further information, please contact your Timken engineer.

### **STORAGE**

Timken suggests the following storage guidelines for our finished products (bearings, components and assemblies, referred to as "products"):

- Unless directed otherwise by Timken, products should be kept in their original packaging until they are ready to be placed into service.
- Do not remove or alter any labels or stencil markings on the packaging.
- Products should be stored in such a way that the packaging is not pierced, crushed or otherwise damaged.
- After removing the product from its packaging, cleaning is suggested just before installation for certain food and beverage applications.
- When removing a product that is not individually packaged from a bulk pack container, the container should be resealed immediately after the product is removed.
- Do not use product that has exceeded its shelf life as defined in the Timken shelf life guidelines statement.
- The storage area temperature should be maintained between 0° C (32° F) and 40° C (104° F); temperature fluctuations should be minimized.
- The relative humidity should be maintained below 60 percent and the surfaces should be dry.
- The storage area should be kept free from airborne contaminants such as, but not limited to dust, dirt, harmful vapors, etc.
- The storage area should be isolated from undue vibration.
- Extreme conditions of any kind should be avoided.

Due to the fact that Timken is not familiar with your particular storage conditions, we strongly suggest following these guidelines. However, you may be required by circumstances or applicable government requirements to adhere to stricter storage requirements.

Most bearing components typically ship protected with a corrosion-preventive compound that is not a lubricant. These components may be used in oil-lubricated applications without removal of the corrosion-preventive compound. When using some specialized grease lubrications, we advise you to remove the corrosion-preventive compound before packing the bearing components with suitable grease.

Be careful in selecting lubrication, however, since different lubricants are often incompatible.

When you receive a bearing shipment, do not remove products from their packaging until they are ready for mounting so they do not become corroded or contaminated.

Store bearings and bearing housings in an appropriate atmosphere so they remain protected for the intended period.

## /!\ WARNING

Failure to observe the following warnings could create a risk of death or serious injury.

Proper maintenance and handling practices are critical. Failure to follow selection recommendations and installation instructions and to maintain proper lubrication can result in equipment failure.

Overheated bearings can ignite explosive atmospheres. Special care must be taken to properly select, install, maintain, and lubricate mounted unit bearings that are used in or near atmospheres that may contain explosive levels of combustible gases or accumulations of dust such from grain, coal, or other combustible materials. Consult your equipment designer or supplier for installation and maintenance instructions.

# **CAUTION**

Failure to follow these cautions could create a risk of injury.

Do not use damaged mounted bearings. The use of a damaged mounted bearing can result in equipment damage and/or injury.

#### **CAUTION**

Failure to follow these cautions may result in property damage.

If hammer and bar are used for installation or removal of a part, use a mild steel bar (e.g., 1010 or 1020 grade). Mild steel bars are less likely to cause release of high-speed fragments from the hammer, bar or the part being removed.

Warnings for this product line are in this catalog and posted on www.timken.com/en-us/products/warnings/PagesTimken HousedUnitWarnings.aspx.

#### NOTE

Do not use excessive force when mounting or dismounting the unit.

Follow all tolerance, fit, and torque recommendations.

Always follow the Original Equipment Manufacturer's installation and maintenance guidelines.

Ensure proper alignment.

Never weld mounted units.

Do not heat components with an open flame.

Do not operate at bearing temperatures above 121° C (250° F).



## **ENGINEERING**

Tapered roller bearings can manage broad ranges of speed and many combinations of radial and thrust loads. Other important environmental conditions affect bearing operation, such as low and high temperature, dust and dirt, moisture and unusual mounting conditions.

This engineering section is not intended to be comprehensive, but does serve as a useful guide when selecting Type E mounted bearings.

To view the complete engineering catalog, please visit www.timken.com. To order the catalog, please contact your Timken engineer and request a copy of the Timken Engineering Manual, order number 10424.

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## PRODUCT INFORMATION

## TIMKEN-DESIGNED TRIPLE-LIP BARRIER SEALS

#### **Features**

- Triple-lip design
- Designed to optimize lip contact

#### **Benefits**

- Improved grease retention
- Significantly reduced contaminant ingress
- · Rotating collar acts as an initial flinger
- Enhanced seal material to provide greater performance with two times more abrasion resistance than the industry standard nitrile seal

#### **COLLAR**

#### **Features**

- Electrodeposition coating (E-coat)
- 65-degree set screw angle for maximum locking power and greatly reduced set screw back out
- Set screw with nylon patch
- Machined steel

#### **Benefits**

- Better corrosion-resistance than black oxide and powder-coating
- All surfaces are protected with E-coat for superior corrosion protection
- Increased locking power
- Greatly reduced set screw back out even in the most severe applications

# PREMIUM TIMKEN® TAPERED ROLLER BEARING

#### **Features**

- 25 percent more load capacity
- · Optimized bearing profiles
- Improved surface finishes
- · Super-clean, high-alloy bearing steel

#### **Benefits**

- 113 percent increased calculated life over standard Timken® bearings
- Up to three-times greater misalignment capability than standard Timken bearings
- Improved lubrication performance
- Reduced internal stresses
- Enhanced performance

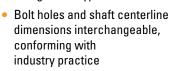
#### HOUSING

#### **Features**

- Electrodeposition coating (E-coat)
- Material spec: ASTM –A48 grade 30 cast iron

#### **Benefits**

- Better corrosion resistance than black oxide or powder coating
- Designed to Type E dimensions



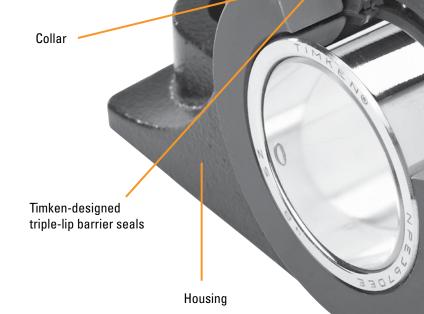
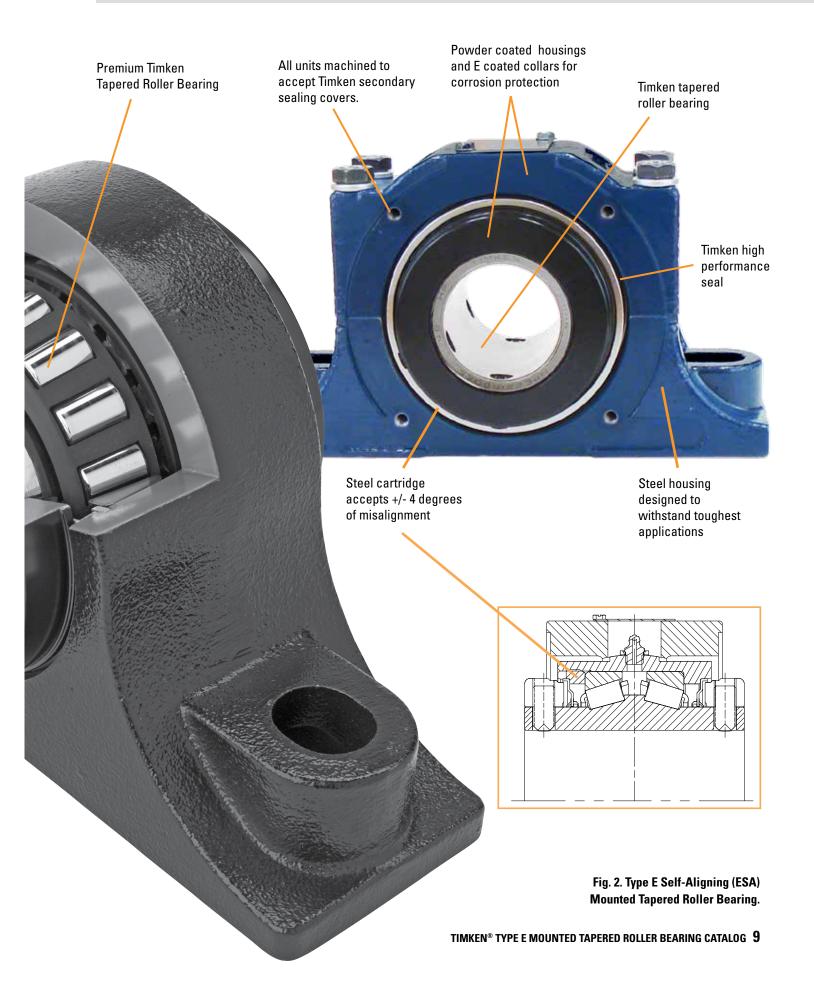


Fig. 1. Type E self-aligning mounted tapered roller bearings.



### SIZE RANGE AND CONFIGURATION

Timken Type E mounted tapered bearings are available in a wide variety of sizes and configurations.

TABLE 1. TYPE E MOUNTED TAPERED ROLLER BEARING SHAFT SIZES AND RANGES

| Mounted Unit Configuration   | Inches (in.)      | Metric (mm) |
|------------------------------|-------------------|-------------|
| Pillow Block: Two-Bolt Base  | 1 3/16 thru 3 1/2 | 35 thru 90  |
| Pillow Block: Four-Bolt Base | 2 ¼ thru 7        | 60 thru 180 |
| Flange: Four-Bolt            | 1 3/16 thru 4 1/2 | 35 thru 115 |
| Flange: Piloted              | 1 ¾6 thru 5       | 35 thru 125 |
| Take-Up: Wide Slot           | 1 ¾ thru 3        | 35 thru 75  |
| Take-Up: Top Angle           | 1 ¾ thru 4        | 45 thru 100 |

TABLE 2. TYPE E SELF-ALIGNING (ESA) MOUNTED TAPERED ROLLER BEARING SHAFT SIZES AND RANGES

| Mounted Unit Configuration   | Inches (in.)      | Metric (mm) |
|------------------------------|-------------------|-------------|
| Pillow Block: Two-Bolt Base  | 1 3/16 thru 3 1/2 | 35 thru 90  |
| Pillow Block: Four-Bolt Base | 2 ¼ thru 5        | 60 thru 125 |
| Flange: Four-Bolt            | 1 3/16 thru 4 1/2 | 35 thru 115 |

# BEARING SELECTION AND LIFE CALCULATIONS

Many different performance criteria exist that dictate how a bearing should be selected. These criteria include bearing fatigue life, rotational precision, power requirements, temperature limits, speed capabilities, sound and more. The life can also be limited by other system components such as the shaft, shaft interface and the housing. This section deals primarily with bearing life as related to material associated fatigue.

## **BEARING LIFE**

Bearing life is defined here as the length of time, or number of revolutions, until a fatigue spall of 6 mm² (0.01 in.²) develops. Since metal fatigue is a statistical phenomenon, the life of an individual bearing is impossible to precisely predetermine. Bearings that may appear to be identical can exhibit considerable life scatter when tested under identical conditions. Thus, it is necessary to base life predictions on a statistical evaluation of a large number of bearings operating under similar conditions. The Weibull distribution function is commonly used to predict the life of a population of bearings at any given reliability level.

## **RATING LIFE**

Rating life,  $(L_{10})$ , is the life that 90 percent of a group of apparently identical bearings will complete or exceed before a fatigue spall develops. The  $L_{10}$  life also is associated with 90 percent reliability for a single bearing under a certain load.

## **BEARING LIFE EQUATIONS**

The  $L_{10}$  life has been calculated as follows for bearings under radial or combined loading where the dynamic equivalent radial load,  $(P_r)$ , has been determined.

Tapered roller bearings often use a dynamic load rating ( $C_{90}$ ) based on 90 million cycles, yielding the equations as follows:

$$L_{10} = \left(\frac{C_{90}}{P_{10}}\right)^{10/3}$$
 (90 x 10<sup>6</sup>) revolutions

or based on shaft speed, (RPM),

$$L_{10} = \begin{pmatrix} C_{90} \\ \hline P_{10} \end{pmatrix}^{10/3} \begin{pmatrix} 90 \times 10^{6} \\ \hline 60n \end{pmatrix} \text{ hours}$$

Timken has expanded standard life equations to include certain additional variables that can affect bearing performance. The approach that considers these factors in bearing analysis and selection has been termed Bearing Systems Analysis (BSA).

The Timken expanded bearing life equation for tapered roller bearings is:

$$L_{na} = a_1 a_2 a_{3d} a_{3k} a_{3l} a_{3m} a_{3p} \qquad \left( \frac{C_{90}}{P_r} \right)^{10/3} \qquad \left( \frac{90 \times 10^6}{60n} \right) \ hours$$

Where,

a<sub>1</sub> = Reliability life factor

a<sub>2</sub> = Material life factor

a<sub>3d</sub> = Debris life factor

 $a_{3k}$  = Load zone life factor

a<sub>31</sub> = Lubrication life factor

 $a_{3m}$  = Misalignment life factor

 $a_{3n}$  = Low-load life factor

More details on Life Adjustment Factors can be found in the Timken Engineering Manual (order no. 10424) available on timken.com or by contacting a Timken engineer.

Other factors that can be taken into account within the simple bearing life equation are shock or vibration. These are known to occur in many industrial applications due to combined factors including imbalanced dynamic forces, abusive handling, equipment misuse or neglect. These are difficult to predict.

When these conditions are known or suspected to occur, we suggest that equipment designers use a multiplication factor of  $(1.5 \, x \, P_r)$  to estimate effects on mounted unit selection and system reliability. Performance testing or advanced analysis is strongly suggested to validate final product selection.

## TIMKEN® MOUNTED ROLLER **BEARING SELECTION**

The double extended tapered roller bearings used in the Type E mounted tapered roller bearings are suited for carrying radial, thrust or a combination of both types of loading. This section will describe the bearing selection process using different methods based on selection criteria and application details.

## **METHOD 1 – SELECTION TABLE** (RADIAL LOADS ONLY)

Note: Based on reference conditions with adequate lubrication. Determine criteria for bearing selection:

- L<sub>10</sub> life required.
- Size of bearing based on shaft size (if known).
- Loading conditions (radial) of the application.
- Shaft speed measured by revolutions per minute (RPM).

#### Use table 3:

- Find speed criteria on upper row.
- Proceed in the column directly below that speed to the equivalent radial load (P<sub>r</sub>) that is equal to or greater than that required.
- Follow that row to the left to determine what the minimum shaft size should be for the required L<sub>10</sub> life (hours). Many values are listed to help in selecting the proper bearing.

## **METHOD 2 – USING BEARING LIFE EQUATION** TO SELECT BEARING FOR A DIFFERENT L<sub>10</sub> LIFE (RADIAL LOADS ONLY)

If a different life is required than what is found in table 3, it can be calculated from the bearing life equation. Note that each value in the selection table was calculated using this equation. The equation can be rewritten based on the unknown value.

Take the bearing life equation shown previously:

$$L_{10} = \left(\frac{C_{90}}{P_r}\right)^{10/3} \left(\frac{90 \times 10^6}{60n}\right) \text{ hours}$$

Or rewritten as:

$$L_{10} \ = \left( \frac{C_{90}}{P_r} \right)^{10/3} \ \left( \ \frac{1500000}{n} \ \right) \ hours$$

Solve for C<sub>90</sub>:

$$C_{90} = \left(\frac{L_{10} \times n}{1500000}\right)^{0.3} \left(P_r\right)$$

After calculating the  $C_{90}$ , check table 4 to determine the shaft size needed. (Note: Ensure that the application speed does not exceed the maximum RPM found on that same table). Check the radial load, as well, with regard to the maximum allowable slip-fit radial load (F<sub>r-max</sub>, see table 6). If this value is exceeded, then a tighter line-to-line or press fit is required.

## TIMKEN METHOD 3A – DETERMINE **EQUIVALENT RADIAL LOADS AND USE BEARING LIFE EQUATION (FOR** COMBINED RADIAL- AND THRUST-LOADED APPLICATIONS)

For combined radial- and thrust-loaded applications, it is necessary to calculate an equivalent dynamic radial bearing load, designated by  $P_r$ , before applying the  $L_{10}$  bearing life equation. The dynamic equivalent radial load is defined as a single radial load that, if applied to the bearing, will result in the same life as the combined loading under which the bearing operates.

Tapered roller bearings are ideally suited to carrying all types of loads - radial, thrust and any combination of both. Due to the tapered design of the bearing, a radial load will induce a thrust reaction that must be opposed by an equal or greater thrust load to keep the bearing cone and cup from separating.

The ratio of the radial to the thrust load and the bearing included cup angle determine the load zone in a given bearing and the number of rollers in contact in the load zone in the bearing. If all the rollers are in contact, the load zone is referred to as being 360 degrees. When only radial load is applied to a tapered roller bearing – for convenience it is assumed in using the traditional calculation method that half the rollers support the load - the load zone is 180 degrees.

For Type E mounted tapered bearings with no external thrust load ( $F_a = 0$ ), the dynamic equivalent radial load ( $P_r$ ) equals F<sub>r</sub>. This P<sub>r</sub> value can then be used in the bearing life equation shown on page 10.

For Type E units with thrust loading, table 3 can be used. In this table, only bearing A has an applied thrust load. If bearing B has the applied thrust load, each A in the equations should be replaced by a B and vice versa.

The equations in the first row of table 3 yield single-row equivalent radial loads ( $P_{rA}$  and  $P_{rB}$ ). To find the two-row (Type E mounted unit) life, the following equations must be used to solve for  $L_{10}$  life of each bearing row, and then combined for the system unit life:

$$L_{10A} = \left(\frac{C_{90}}{1.74 \times P_{-A}}\right)^{10/3} \left(\frac{1500000}{n}\right) \text{ hours}$$

and,

$$L_{10B} = \left(\frac{C_{90}}{1.74 \times P_{rB}}\right)^{10/3} \left(\frac{1500000}{n}\right) \text{ hours}$$

then,

$$L_{10} = \left[ \left( \frac{1}{L_{10A}} \right)^{3/2} + \left( \frac{1}{L_{10B}} \right)^{3/2} \right]^{-2/3} \text{ hours}$$

In the second row of table 3,  $P_{rB} = 0$ ; therefore,  $P_{rA} = P_r$  in the standard bearing life equation shown on page 10.

#### **ISO METHOD 3B**

The ISO Method uses the following equation to determine the equivalent dynamic radial load:

$$P_r = XF_r + YF_a$$

Where,

P<sub>r</sub> = Dynamic equivalent radial load

 $F_r$  = Applied radial load

F<sub>a</sub> = Applied axial load

X = Radial load factor

Y = Axial load factor

The values for X and Y are found in table 6. In order to find these values, the value of  $F_{\rm r}$  /  $F_{\rm a}$  must be compared to the e value. Determine if the value is greater than or less than the e and then use the corresponding X and Y values below that formula.

After the  $P_r$  value is calculated, then use the bearing life equation as shown on page 10.

# ISO METHOD 4 – (THRUST ONLY APPLICATIONS)

Use the equation  $P_r = YF_a$ . Use Y from table 6 (for  $F_a/F_r > e$ ). Then use this  $P_r$  value for the equivalent radial load in the bearing life equation. This value can also be used as the radial load in the load rating selection table 5.

After selection has been made, verify that the application does not exceed the maximum allowable speed, allowable thrust loads and allowable housing loads. Heavy loads should be directed through the base of the units. See table 5 for housing ratings for loads applied upward through the top of the mounted unit perpendicular to the shaft axis. The housings need to be bolted down with adequate strength.

TABLE 3.
DYNAMIC EQUIVALENT RADIAL LOAD CALCULATIONS

| Design                              | Thrust Condition             | Dynamic Equivalent Radial Load  |  |  |  |  |  |  |  |
|-------------------------------------|------------------------------|---|--|--|--|--|--|--|--|
| Fr<br>                              | $F_a \leq \frac{0.6 F_r}{K}$ | $P_{rA} = 0.5 F_r + 0.83 	 K 	 F_a$ $P_{rB} = 0.5 F_r - 0.83 	 K 	 F_a$ |  |  |  |  |  |  |  |
| Bearing A Bearing B  Fa  Fixed Unit | $F_a > \frac{0.6 F_r}{K}$    | $P_{rA} = 0.4 F_r + K F_a$ $P_{rB} = 0$                                 |  |  |  |  |  |  |  |

## LOAD AND SPEED RATING TABLES

The table below shows the allowable equivalent radial load for a given shaft size, speed, and  $L_{10}$  life under normal operating conditions with adequate lubrication. Refer to the discussion on the previous pages of this catalog to determine the criteria for combinations not shown in this table or for combined load applications.

#### NOTE

The shaded area in this table indicates radial loads that exceed the maximum allowable slip-fit radial load (Fr-max). Operation at these conditions may require line-to-line (g6 or h6) or light press fit (m6) on the shaft.

TABLE 4.

TYPE E MOUNTED TAPERED BEARING LOAD RATING SELECTION TABLE

|   |                     |                                    | IY                                   | PE E I                                     | VIUUI                | NIED                                 | IAP                                   | CKED                                 | BEAI                                 | MING                                 | LUAL                                 | KAI                                  | ING                                  | 2EFF                                 | LIIUI                                | N IAL                                | SLE                                  |                                      |                                      |                                      |                                      |                                      |                                  |
|---|---------------------|------------------------------------|--------------------------------------|--|----------------------|--------------------------------------|---------------------------------------|--------------------------------------|--------------------------------------|--------------------------------------|--------------------------------------|--------------------------------------|--------------------------------------|--------------------------------------|--------------------------------------|--------------------------------------|--------------------------------------|--------------------------------------|--------------------------------------|--------------------------------------|--------------------------------------|--------------------------------------|----------------------------------|
| Shaft<br>Dia.   | Dynamic<br>Capacity | Basic<br>Dynamic<br>Load<br>Rating | Max<br>Speed<br>Timken<br>Triple-Lip | Life                                       |                      |                                      |                                       |                                      | Eq                                   | uivale                               | nt Rad                               | ial Loa                              | ads All                              | owed,                                | P <sub>r</sub> at \                  | /ariou:                              | s Spee                               | eds, RF                              | PM                                   |                                      |                                      |                                      |                                  |
|   | С                   | C <sub>90</sub>                    | Barrier<br>Seal                      | L <sub>10</sub>                            | 50                   | 100                                  | 150                                   | 250                                  | 500                                  | 750                                  | 1000                                 | 1200                                 | 1360                                 | 1530                                 | 1640                                 | 1750                                 | 2060                                 | 2420                                 | 2730                                 | 3050                                 | 3320                                 | 3820                                 | 4490                             |
| in.<br><b>mm</b>  | kN<br>lbs.          | kN<br>lbs.                         | RPM                                  | hrs.                                       | lbs.                 | lbs.                                 | lbs.                                  | lbs.                                 | lbs.                                 | lbs.                                 | lbs.                                 | lbs.                                 | lbs.                                 | lbs.                                 | lbs.                                 | lbs.                                 | lbs.                                 | lbs.                                 | lbs.                                 | lbs.                                 | lbs.                                 | lbs.                                 | lbs.                             |
| 1 <sup>3</sup> ⁄16<br>1 <sup>1</sup> ⁄4   | <b>65</b><br>14707  | <b>17</b><br>3810                  | 4490                                 | 10000<br>30000<br>40000<br>60000<br>100000 | 3095                 | 4303<br>3095<br>2839<br>2514<br>2157 | 3810<br>2740<br>2514<br>2226<br>1910  | 3269<br>2351<br>2157<br>1910<br>1638 | 2655<br>1910<br>1752<br>1551<br>1331 | 2351<br>1691<br>1551<br>1373<br>1178 | 2157<br>1551<br>1423<br>1260<br>1081 | 2042<br>1468<br>1347<br>1193<br>1023 | 1966<br>1414<br>1297<br>1149<br>986  | 1898<br>1365<br>1252<br>1109<br>951  | 1859<br>1337<br>1227<br>1086<br>932  | 1823<br>1311<br>1203<br>1065<br>914  | 1736<br>1249<br>1145<br>1014<br>870  | 1654<br>1190<br>1091<br>966<br>829   | 1596<br>1148<br>1053<br>932<br>800   | 1543<br>1110<br>1018<br>902<br>774   | 1505<br>1082<br>993<br>879<br>754    | 1443<br>1038<br>952<br>843<br>723    | 1374<br>988<br>907<br>803<br>689 |
| 1 <sup>3</sup> /8<br>1 <sup>7</sup> /16<br><b>35 mm</b>   | <b>105</b><br>23546 | <b>27</b><br>6100                  | 3820                                 | 10000<br>30000<br>40000<br>60000<br>100000 | 6100<br>5596<br>4955 | 6889<br>4955<br>4545<br>4024<br>3453 | 6100<br>4387<br>4024<br>3564<br>3057  | 5233<br>3764<br>3453<br>3057<br>2623 | 4251<br>3057<br>2804<br>2483<br>2130 | 3764<br>2707<br>2483<br>2199<br>1886 | 3453<br>2483<br>2278<br>2017<br>1730 | 3269<br>2351<br>2157<br>1910<br>1638 | 3148<br>2264<br>2077<br>1839<br>1578 | 3039<br>2186<br>2005<br>1775<br>1523 | 2976<br>2141<br>1964<br>1739<br>1492 | 2919<br>2099<br>1926<br>1705<br>1463 | 2780<br>1999<br>1834<br>1624<br>1393 | 2649<br>1905<br>1747<br>1547<br>1327 | 2555<br>1837<br>1685<br>1492<br>1280 | 2471<br>1777<br>1630<br>1444<br>1238 | 2409<br>1733<br>1589<br>1407<br>1207 | 2310<br>1661<br>1524<br>1349<br>1158 |                                  |
| 1 ½<br>1 ½<br>1 ½<br>1 ½<br>6<br>40 mm  | <b>135</b><br>30340 | <b>35</b><br>7860                  | 3320                                 | 10000<br>30000<br>40000<br>60000<br>100000 | 7860<br>7210<br>6384 | 8877<br>6384<br>5856<br>5186<br>4449 | 7860<br>5653<br>5186<br>4592<br>3939  | 6743<br>4850<br>4449<br>3939<br>3380 | 5477<br>3939<br>3614<br>3200<br>2745 | 4850<br>3488<br>3200<br>2833<br>2431 | 4449<br>3200<br>2935<br>2599<br>2230 | 4212<br>3029<br>2779<br>2461<br>2111 | 4057<br>2918<br>2677<br>2370<br>2033 | 3916<br>2816<br>2584<br>2288<br>1963 | 3835<br>2758<br>2530<br>2241<br>1922 |                                      | 3582<br>2576<br>2363<br>2092<br>1795 | 3413<br>2455<br>2252<br>1994<br>1710 | 3292<br>2367<br>2172<br>1923<br>1650 | 3184<br>2290<br>2101<br>1860<br>1596 | 3104<br>2232<br>2048<br>1813<br>1556 |                                      |                                  |
| 1 3/4<br>1 7/8<br>1 15/16<br>2<br>45 mm<br>50 mm  | <b>177</b><br>39758 | <b>46</b><br>10300                 | 3050                                 |  |                      | 8366<br>7674<br>6795                 | 10300<br>7408<br>6795<br>6017<br>5162 | 8837<br>6355<br>5830<br>5162<br>4429 | 7178<br>5162<br>4735<br>4193<br>3597 | 6355<br>4571<br>4193<br>3713<br>3185 | 5830<br>4193<br>3846<br>3406<br>2922 | 5520<br>3970<br>3642<br>3225<br>2766 | 5316<br>3824<br>3507<br>3106<br>2664 | 5132<br>3691<br>3386<br>2998<br>2572 | 5026<br>3615<br>3316<br>2936<br>2519 | 2879                                 | 4694<br>3376<br>3097<br>2742<br>2352 | 4472<br>3217<br>2951<br>2613<br>2241 | 4313<br>3102<br>2846<br>2520<br>2162 | 4172<br>3001<br>2753<br>2437<br>2091 |                                      |                                      |                                  |
| 2 <sup>3</sup> ⁄ <sub>16</sub><br><b>55 mm</b>  | <b>187</b><br>42074 | <b>48</b><br>10900                 | 2730                                 |  | 8854                 | 8854                                 | 7840                                  | 9351<br>6726<br>6170<br>5463<br>4687 | 7596<br>5463<br>5011<br>4437<br>3807 | 6726<br>4837<br>4437<br>3929<br>3371 | 6170<br>4437<br>4070<br>3604<br>3092 | 5841<br>4201<br>3854<br>3412<br>2928 | 5626<br>4046<br>3712<br>3287<br>2820 | 5431<br>3906<br>3583<br>3172<br>2722 | 5319<br>3825<br>3509<br>3107<br>2666 | 3752                                 | 4967<br>3572<br>3277<br>2902<br>2489 | 4733<br>3404<br>3122<br>2765<br>2372 | 4565<br>3283<br>3012<br>2667<br>2288 |                                      |                                      |                                      |                                  |
| 2 ½<br>2 ½<br>60 mm<br>65 mm  | <b>199</b><br>44776 | <b>51</b><br>11600                 | 2420                                 | 30000                                      |                      | 9422<br>8643<br>7653                 | 8343                                  | 9952<br>7158<br>6566<br>5814<br>4988 | 8083<br>5814<br>5333<br>4722<br>4051 | 7158<br>5148<br>4722<br>4181<br>3587 | 6566<br>4722<br>4332<br>3836<br>3291 | 6216<br>4471<br>4101<br>3631<br>3116 | 5987<br>4306<br>3950<br>3498<br>3001 | 5779<br>4157<br>3813<br>3376<br>2897 | 5660<br>4071<br>3734<br>3307<br>2837 | 5551<br>3992<br>3662<br>3243<br>2782 | 5286<br>3802<br>3487<br>3088<br>2649 | 5037<br>3622<br>3323<br>2942<br>2524 |                                      |                                      |                                      |                                      |                                  |
| 2 <sup>1</sup> / <sub>16</sub><br>2 <sup>3</sup> / <sub>4</sub><br>2 <sup>15</sup> / <sub>16</sub><br>3<br>70<br>75 | <b>211</b><br>47478 | <b>55</b><br>12300                 | 2060                                 | 30000<br>40000                             |                      | 9991<br>9165<br>8115                 | 8846<br>8115<br>7186                  | 7590<br>6962<br>6165                 | 6165<br>5655<br>5007                 | 7590<br>5459<br>5007<br>4434<br>3804 | 6962<br>5007<br>4593<br>4067<br>3489 | 6591<br>4741<br>4349<br>3851<br>3304 |                                      | 6128<br>4407<br>4043<br>3580<br>3071 | 6002<br>4317<br>3960<br>3506<br>3008 | 5886<br>4233<br>3883<br>3439<br>2950 |                                      |                                      |                                      |                                      |                                      |                                      |                                  |
| 3 3/16<br>3 1/4<br>3 7/16<br>3 1/2<br>80 mm<br>85 mm<br>90 mm   | <b>337</b><br>75656 | <b>87</b><br>19600                 | 1640                                 |  | 15920                | 15920<br>14604<br>12931              | 14097<br>12931<br>11450               | 12094<br>11094<br>9823               | 9823<br>9011<br>7979                 | 8698<br>7979<br>7065                 | 7979<br>7319<br>6481                 | 7554<br>6930<br>6136                 | 7276<br>6674<br>5910                 | 7023<br>6443<br>5705                 | 6879<br>6310<br>5587                 |                                      |                                      |                                      |                                      |                                      |                                      |                                      |                                  |

## **LOAD AND SPEED RATING TABLES** – continued

TABLE 4. TYPE E MOUNTED TAPERED BEARING LOAD RATING SELECTION TABLE - Continued from previous page.

|   |                       |                                    |                                      |                 |                         |   |                         |                         |                         |   |                         | <b></b>                                  | 01101                                 | ,                                     |        | Jonan  | aca m | Jiii pi c | viouo | page. |      |                           |      |
|---|-----------------------|------------------------------------|--------------------------------------|-----------------|-------------------------|---|-------------------------|-------------------------|-------------------------|---|-------------------------|--|---------------------------------------|---------------------------------------|--------|--------|-------|-----------|-------|-------|------|---------------------------|------|
| Shaft<br>Dia.   | Dynamic<br>Capacity   | Basic<br>Dynamic<br>Load<br>Rating | Max<br>Speed<br>Timken<br>Triple-Lip | Life            |                         |   |                         |                         | Eq                      | uivalen                                   | t Radia                 | al Load                                  | s Allov                               | ved, P <sub>r</sub>                   | at Var | ious S | peeds | s, RPN    | 1     |       |      |                           |      |
|   | С                     | C <sub>90</sub>                    | Barrier<br>Seal                      | L <sub>10</sub> | 50                      | 100                                       | 150                     | 250                     | 500                     | 750                                       | 1000                    | 1200                                     | 1360                                  | 1530                                  | 1640   | 1750   | 2060  | 2420      | 2730  | 3050  | 3320 | 3820                      | 4490 |
| in.<br><b>mm</b>  | kN<br>lbs.            | kN<br>lbs.                         | RPM                                  | hrs.            | lbs.                    | lbs.                                      | lbs.                    | lbs.                    | lbs.                    | lbs.                                      | lbs.                    | lbs.                                     | lbs.                                  | lbs.                                  | lbs.   | lbs.   | lbs.  | lbs.      | lbs.  | lbs.  | lbs. | lbs.                      | lbs. |
| 3 <sup>15</sup> / <sub>16</sub><br>4<br><b>100 mm</b>                               | <b>462</b><br>103834  | <b>119</b><br>26900                | 1530                                 | 30000<br>40000  | 26900<br>24676<br>21850 | 21850<br>20043<br>17747                   | 19347<br>17747<br>15715 | 16598<br>15226<br>13482 | 13482<br>12367<br>10951 | 9697                                      |                         | 14415<br>10368<br>9511<br>8421<br>7225   | 13884<br>9986<br>9160<br>8111<br>6959 | 13402<br>9639<br>8842<br>7829<br>6717 |        |        |       |           |       | •     |      | '                         |      |
| 4 <sup>7</sup> / <sub>16</sub><br>4 <sup>1</sup> / <sub>2</sub><br>110 mm<br>115 mm | <b>567</b> 127380     | <b>146</b><br>33000                | 1360                                 | 30000<br>40000  | 33000<br>30271<br>26804 | 26804<br>24588<br>21772                   | 23734<br>21772<br>19278 | 20362<br>18678<br>16539 | 16539<br>15172<br>13434 | 14645<br>13434<br>11895                   | 13434<br>12323<br>10912 | 17684<br>12719<br>11667<br>10331<br>8863 | 12250                                 |                                       |        |        |       |           |       |       |      |                           |      |
| 4 <sup>15</sup> / <sub>16</sub><br>5<br><b>125 mm</b>                               | <b>781</b> 175630     | <b>201</b><br>45500                | 1200                                 | 30000<br>40000  | 45500<br>41738<br>36957 | 36957<br>33902<br>30019                   | 32725<br>30019<br>26581 | 28075<br>25754<br>22804 | 22804<br>20918<br>18523 | 28075<br>20192<br>18523<br>16401<br>14071 | 18523<br>16991<br>15045 | 17537<br>16087<br>14244                  |                                       | 1                                     |        |        |       |           |       |       |      |                           |      |
| 5 ½<br>5 ½<br>5 ½<br>5 ½<br>6<br>135 mm<br>140 mm                                   | <b>754</b><br>169454  | <b>195</b><br>43900                | 1000                                 | 30000<br>40000  | 44074<br>40429<br>35799 | 35799<br>32839<br>29078                   | 31699<br>29078<br>25747 | 27195<br>24946<br>22089 | 22089<br>20263<br>17942 | 27195<br>19559<br>17942<br>15887<br>13630 | 17942<br>16458<br>14573 |  |                                       |                                       |        | 180    |       |           |       | ·     |      |                           |      |
| 6 ½<br>6 ½<br>6 ½<br>6 ½<br>15/16<br>7<br>170 mm<br>180 mm                          | <b>1210</b><br>272130 | <b>313</b><br>70500                | 750                                  | 30000<br>40000  | 70518<br>64687<br>57278 | 79639<br>57278<br>52542<br>46524<br>39914 | 50718<br>46524<br>41196 | 43512<br>39914<br>35343 | 35343<br>32420<br>28707 | 31295<br>28707<br>25419                   |                         | ,<br>                                    |                                       |                                       |        |        |       |           |       |       |      | <br><del>      </del><br> | 7    |
| HOUS  | SING .<br>LE 5. HO    |                                    |                                      | – TYPI          | E E PI                  | LLOW                                      | / BLO                   | CKS:                    |                         |   |                         |  |                                       |                                       |        | 0      |       |           |       |       |      |                           |      |

TABLE 5. HOUSING RATINGS – TYPE E PILLOW BLOCKS: TWO-BOLT BASE, FOUR-BOLT BASE

| Sh                | aft Dia.     | Maximum Housing Rating<br>Gray Iron at 180° |
|-------------------|--------------|---|
| in.               | mm           | lbs.  |
| 1 3/16 thru 1 1/4 |              | 1600  |
| 1 3/4 thru 1 7/16 | 35           | 3150  |
| 1 ½ thru 1 11/16  | 40           | 3000  |
| 1 ¾ thru 2        | 45 thru 50   | 5150  |
| 2 3/16            | 55           | 3500  |
| 2 ¼ thru 2 ½      | 60 thru 65   | 6550  |
| 2 11/16 thru 3    | 70 thru 75   | 7000  |
| 3 1/4 thru 3 1/2  | 80 thru 90   | 15700                                       |
| 3 15/16 thru 4    | 100          | 16250                                       |
| 4 1/16 thru 4 1/2 | 110 thru 115 | 21000                                       |
| 4 15/16 thru 5    | 125          | 22860                                       |
| 5 1/16 thru 6     | 135 thru 150 | 50000                                       |
| 6 1/16 thru 7     | 170 thru 180 | 50900                                       |

Fig. 3. Type E mounted tapered roller bearing.

These ratings have been calculated for initial bearing selection. These include a nominal safety factor for the standard Type E two- and four-bolt pillow blocks. The following conditions apply: standard cast-iron material, the force is applied perpendicular to the shaft axis, and the housing bolts are properly clamped.

These limits should not be applied to operating conditions that include impact (shock) loads or combined radial and thrust loads that are not directed into the pillow block base.

If heavy cap loads are expected, use the following modifications to mounting method or equipment design: Grade 8 base bolts and hardened washers; ensure that proper installation torque is achieved and is uniform.

If axial loads are expected, provide mechanical stops or shear bars with strength sufficient to support the load. Specification of the strength, material, method of fastening, and precision location are the responsibility of the machinery designer.

TABLE 6. TAPERED ROLLER BEARING – RADIAL AND THRUST FACTORS; SPEED AND SLIP-FIT LOAD LIMITS

| Shaft<br>Dia.   |      | F <sub>a</sub> /I | = <sub>r</sub> ≤ <b>e</b> | F <sub>a</sub> /1 | = <sub>r</sub> > e | K<br>Factor | Dynamic<br>Load<br>Rating <sup>(1)</sup> | Dynamic<br>Capacity          | Static<br>Load Rating | Maximum Per-<br>missible Thrust<br>Load <sup>(2)</sup> | Max<br>Speed <sup>(3)</sup> | Maximum<br>Allowable<br>Slip-Fit<br>Radial Load <sup>(4)</sup> |
|---|------|-------------------|---------------------------|-------------------|--------------------|-------------|--|------------------------------|-----------------------|--|-----------------------------|--|
|   | е    | X                 | Υ                         | Х                 | Y                  |             | C <sub>90</sub>                          | С                            | Co                    | F <sub>a-max</sub>                                     |                             | F <sub>r-max</sub>   |
| in.<br><b>mm</b>  |      |                   |                           |                   |                    |             | kN<br>lbs.                               | <b>kN</b><br>Ibs.            | kN<br>lbs.            | kN<br>lbs.   | RPM                         | kN<br>lbs.   |
| 1 ¾6  | 0.49 | 0.87              | 1.77                      | 0.70              | 2.14               | 1.23        | 17                                       | 65                           | 70                    | 9  | 4490                        | 14   |
| 1 1/4<br>1 3/8<br>1 7/16  | 0.46 | 0.87              | 1.89                      | 0.70              | 2.28               | 1.31        | 3810<br><b>27</b><br>6100                | 14707<br><b>105</b><br>23546 | 15760<br>115<br>26000 | 2000<br><b>12</b><br>2590                              | 3820                        | 3100<br>22<br>5000   |
| 35 mm<br>1 ½  |      |                   |                           |                   |                    |             | 0100                                     | 23340                        | 20000                 | 2390   |                             | 3000   |
| 1 ½<br>1 ½<br>1 ¼<br>40 mm  | 0.44 | 0.87              | 1.96                      | 0.70              | 2.37               | 1.36        | <b>35</b><br>7860                        | <b>135</b><br>30340          | <b>146</b><br>33000   | <b>12</b><br>2590                                      | 3320                        | <b>28</b><br>6400  |
| 1 ¾<br>1 ⅓<br>1 ⅓<br>1 ⅓<br>2<br><b>45 mm</b>   | 0.33 | 0.87              | 2.64                      | 0.70              | 3.18               | 1.83        | <b>46</b><br>10300                       | <b>177</b><br>39758          | <b>190</b><br>43000   | <b>12</b><br>2590                                      | 3050                        | <b>37</b><br>8400  |
| 2 ¾6<br>55 mm   | 0.36 | 0.87              | 2.38                      | 0.70              | 2.87               | 1.65        | <b>48</b><br>10900                       | <b>187</b><br>42074          | <b>213</b><br>48200   | <b>15</b><br>3454                                      | 2730                        | <b>40</b><br>8900  |
| 2 ¼<br>2 ½<br>60 mm<br>65 mm  | 0.4  | 0.87              | 2.17                      | 0.70              | 2.63               | 1.51        | <b>51</b><br>11600                       | <b>199</b><br>44776          | <b>239</b><br>54000   | <b>15</b><br>3454                                      | 2420                        | <b>42</b><br>9500  |
| 2 <sup>1</sup> / <sub>1</sub> / <sub>6</sub><br>2 <sup>3</sup> / <sub>4</sub><br>2 <sup>1</sup> / <sub>6</sub><br>3<br><b>70 mm</b><br><b>75 mm</b> | 0.46 | 0.87              | 1.87                      | 0.70              | 2.26               | 1.3         | <b>54</b><br>12300                       | <b>211</b><br>47478          | <b>270</b> 61200      | <b>23</b><br>5181                                      | 2060                        | <b>44</b><br>10000   |
| 3 %6<br>3 ¼<br>3 %6<br>3 ½<br>80 mm<br>85 mm<br>90 mm   | 0.5  | 0.87              | 1.71                      | 0.70              | 2.07               | 1.19        | <b>87</b><br>19600                       | <b>337</b><br>75656          | <b>480</b><br>108600  | <b>23</b><br>5181                                      | 1640                        | <b>71</b><br>16000   |
| 3 15/16<br>4<br>100 mm  | 0.49 | 0.87              | 1.77                      | 0.70              | 2.14               | 1.23        | <b>119</b> 26900                         | <b>462</b><br>103834         | <b>681</b> 154000     | <b>31</b><br>6908                                      | 1530                        | <b>98</b><br>22000   |
| 4 1/16<br>4 1/2<br>110 mm   | 0.53 | 0.87              | 1.63                      | 0.70              | 1.97               | 1.13        | <b>146</b><br>33000                      | <b>567</b><br>127380         | <b>833</b><br>188400  | <b>31</b><br>6908                                      | 1360                        | <b>120</b><br>27000  |
| 4 <sup>15</sup> / <sub>16</sub> 5 <b>125 mm</b>   | 0.47 | 0.87              | 1.83                      | 0.70              | 2.21               | 1.27        | <b>201</b><br>45500                      | <b>781</b><br>175630         | <b>1176</b> 266000    | <b>31</b><br>6908                                      | 1200                        | <b>156</b><br>35000  |
| 135 mm<br>5 %6<br>5 ½<br>140 mm<br>150 mm<br>5 15/6<br>6  | 0.49 | 0.87              | 1.76                      | 0.70              | 2.12               | 1.22        | <b>194</b><br>43900                      | <b>754</b><br>169454         | <b>1565</b><br>354000 | <b>38</b><br>8635                                      | 1000                        | <b>188</b><br>42400  |
| 6 7/6<br>6 1/2<br>170 mm<br>6 15/16<br>7<br>180 mm  | 0.54 | 0.87              | 1.61                      | 0.70              | 1.95               | 1.12        | <b>312</b><br>70500                      | <b>1210</b><br>272130        | <b>2537</b> 574000    | <b>55</b><br>12282                                     | 750                         | <b>320</b><br>72000  |

 $<sup>^{(1)}</sup>C_{90}$  is the dynamic load rating based on a rated life of 90 million revolutions (3000 hrs. at 500 RPM).

<sup>&</sup>lt;sup>12</sup>F<sub>a-max</sub> is based on the limits of the holding force of two properly tightened collars and set screws. When a single collar is installed, 50 percent of the values should be used.

<sup>(3)</sup>Triple-lip barrier seal.

<sup>(4)</sup> Operating at conditions where loads approach or exceed  $F_{r-max}$  may require line-to-line (g6 or h6) or light press-fit (m6) on the shaft.

NOTE: The maximum prinssible thrust load applies to conditions of slip-fit with set screw mounting or in applications where a large moment loading occurs. The values shown are valid only when two collars and set screws are used.

NOTE: When heavy thrust forces are applied, the friction between the pillow block and base may not be sufficient to prevent movement. Mechanical stops or shear bars with strength sufficient to support the load should be added. Never weld the pillow block or bearing to secure it to the shaft or base.

# INSTALLATION AND LUBRICATION INSTALLATION

Proper installation of the mounted unit is necessary. This includes the use of shafts that are clean, free from nicks and burrs, straight and of proper diameter. Follow table 7. The recommended shaft tolerances shown in table 7 are for normal loaded applications. Refer to table 4 to verify the maximum allowable slip-fit radial load (F<sub>r-max</sub>) and to determine if a tighter fit is required.

Do not mount the bearing on a worn section of the shaft. Use of shafts with hardness greater than HRC 45 will reduce the effectiveness of locking devices.

Also, it is necessary that the mounted units and shafts are in alignment (fig. 4). Verify that the mounting surfaces are in the same flat plane to help make sure good alignment is achieved. If shimming is required to minimize misalignment, use full shims across the entire housing base (fig. 5). The bolts then need to be alternately torqued securely to their mounting supports.

Flat washers should be used when installing any kind of mounted unit (fig. 5). Washers should be properly sized to the bolt diameter. Typically, the diameters of SAE washers are too small to properly cover the bolt slots on the units. After the locking collars are lined up flush with the end of the cone (inner ring) face (fig. 6), apply thread locker as needed to set screws, then tighten properly per table 9. Set screws in multiple units should be aligned to each other (fig. 7).

## LUBRICATION

To help maintain a rolling bearing's antifriction characteristics, lubrication is needed to:

- Minimize rolling resistance due to deformation of the rolling elements and raceway under load by separating the mating surfaces.
- Minimize sliding friction occurring between rolling elements, raceways and cage.
- Protect from corrosion and, with grease lubrication, from contaminant ingress.

Bearings have been factory prelubricated with Timken Premium All Purpose Industrial Grease, which is an NLGI No. 2 lithiumcomplex-based grease. This is suitable for normal operating conditions. Units should be relubricated with the Timken grease or one that is compatible and made for roller bearings.

It is vital that the greases used are compatible. Please consult with a Timken engineer for the grease specifications if the use of a grease other than the Timken grease mentioned above is needed.

Normal service is considered as operation in a clean, dry environment at temperatures between -34° C to +82° C (-30° F and +180° F). If service is beyond normal conditions due to speed, temperature or exposure to moisture, dirt or corrosive chemicals, periodic relubrication may be advisable. For extreme conditions or conditions in which special chemicals are used, consult your Timken engineer.

After extended storage or periods when the unit is not in operation, fresh grease should be added.

For units operating in dirty or wet environments, the bearing should contain as much grease as possible, based on the shaft speed, to help protect against contamination. For slower applications, with shaft speeds typically less than 200 RPM, the unit should have additional grease added at start-up to fill the bearing.

Lubrication affects the bearing operating temperature as well. If the bearing does not have enough grease, this could lead to higher temperature operation due to inadequate lubrication film thickness. Excessive grease will lead to higher operating temperatures due to grease churning. This can cause bearing overheating. To avoid this, it may be necessary to remove some of the grease inside the unit. The grease fitting may be removed briefly in this circumstance to allow excess grease to purge. The grease fitting must be put back in place. It is best to observe the bearing and its temperature to adjust the lubrication as needed.

#### RELUBRICATION CYCLE

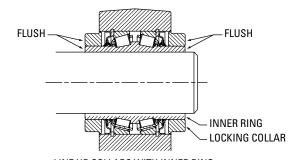
Adequate lubrication is an essential element affecting the bearing life. The two primary considerations that determine the relubrication cycle on any application are operating temperature and contamination. Every attempt should be made to maintain seals at peak efficiency.

The higher the temperature, the more rapidly the grease oxidizes. Grease life is reduced by approximately half for every 10° C (18° F) rise in temperature. The higher the operating temperature, the more often the grease must be replenished. Table 10 can be used

as a suggested initial point of reference. Relubrication frequency and quantity intervals are best developed through experience for each application based on types of service, which may differ from the suggestions in table 10.

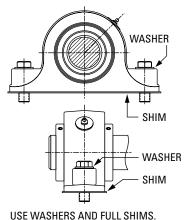
When the bearing is not in operation for an extended period of time, grease should be added to prevent corrosion.

Table 9 shows general lubrication suggested starting points only. Please read the entire installation instructions prior to using these tables. Applications should be regularly reviewed and lubrication amounts and intervals modified as needed to assure best results.



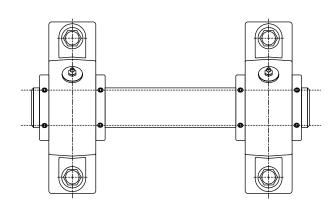
LINE UP COLLARS WITH INNER RING.

Fig. 4.



ALIGN HOUSING TO ½ TOTAL ANGULAR MOVEMENT.

Fig. 5.



LINE UP SET SCREWS IN MULTIPLE UNITS.

Fig. 7.

Fig. 6.

TABLE 7. **RECOMMENDED SHAFT TOLERANCE** 

| Shaft Dia.                | Tolerance          |
|---------------------------|--------------------|
| in.                       | in.                |
| <b>mm</b>                 | <b>mm</b>          |
| Up thru 1 ½               | +0.0000 to -0.0005 |
| <b>35 mm</b>              | +0.000 to -0.013   |
| 1 5/8 thru 4              | +0.0000 to -0.0010 |
| <b>40 thru 100 mm</b>     | +0.000 to -0.025   |
| 4 ½16 thru 5              | +0.0000 to -0.0015 |
| 110 thru 125 mm           | +0.000 to -0.038   |
| 5 ½16 thru 6              | +0.0000 to -0.0015 |
| 135 thru 150 mm           | +0.000 to -0.038   |
| 6 <sup>7</sup> /16 thru 7 | +0.0000 to -0.002  |

#### **NOTE:**

Refer to the Timken Engineering Manual (order no. 10424) for ISO g6, h6 or m6 shaft tolerance data.

TABLE 8. RECOMMENDED SET SCREW TIGHTENING TORQUE

| Shaft Dia.   | Set Screw Size | Tightening Torque     |
|--|----------------|-----------------------|
| in.<br><b>mm</b>   | in.            | in Ibs.<br><b>N-m</b> |
| 1 3/16 thru 1 11/16<br><b>35 thru 40 mm</b>  | 5/16-18        | 155<br><b>17.5</b>    |
| 1 3/4 thru 2 1/2<br><b>45 thru 65 mm</b>   | 3/8-16         | 275<br><b>31.7</b>    |
| 2 <sup>11</sup> / <sub>16</sub> thru 3 <sup>1</sup> / <sub>2</sub><br><b>70 thru 90 mm</b> | 1/2-13         | 615<br><b>69.4</b>    |
| 3 <sup>15</sup> / <sub>16</sub> thru 5 <b>100 thru 125 mm</b>                              | 5/8-11         | 1315<br><b>148.6</b>  |
| 5 ½16 thru 6<br><b>135 thru 150 mm</b>   | 3⁄4-10         | 2150<br><b>242.9</b>  |
| 6 ½16 thru 7<br>170 thru 180 mm  | 7/8-9          | 2150<br><b>579.6</b>  |

#### TABLE 9. SUGGESTED RELUBRICATION INTERVALS (BASED ON EIGHT HOURS/DAY OPERATION)

| Environment                         | ι         | Clean:<br>Jn-Expos | ed         |            | oderate:<br>xposed |     | Extreme: Harsh  Low Med.  1 1 week week |           |     |
|-------------------------------------|-----------|--------------------|------------|------------|--------------------|-----|---|-----------|-----|
| Application<br>Speed <sup>(1)</sup> | Low       | Med.               | Hi         | Low        | Med.               | Hi  | Low                                     | Med.      | Hi  |
| Greasing<br>Interval                | 1<br>year | 2<br>months        | 2<br>weeks | 1<br>month | 2<br>weeks         | (2) | 1<br>week                               | 1<br>week | (2) |

 $<sup>^{(1)}</sup>Low < 25\%$  max RPM; 25% < Med. < 75% ; 75% < Hi - See table 5.

Relubrication frequency and quantity are best developed through experience. At all times, follow Original Equipment Manufacturer's maintenance instructions.

# WARNING

Failure to observe the following warnings could create a risk of death or serious injury.

Overheated bearings can ignite explosive atmospheres. Special care must be taken to properly select, install, maintain, and lubricate mounted unit bearings that are used in or near atmospheres that may contain explosive levels of combustible gases or accumulations of dust such from grain, coal, or other combustible materials. Consult your equipment designer or supplier for installation and maintenance instructions.

<sup>(2)</sup>Use extra caution due to heat generation.



# TYPE E MOUNTED TAPERED **ROLLER BEARING PRODUCT DATA TABLES**

The following tables include product specification information for Timken Type E mounted bearings. Contact your Timken engineer for more information.

| Nomenclatures                 |
|-------------------------------|
| Pillow Block: Two-Bolt Base21 |
| Pillow Block: Four-Bolt Base  |
| Flange: Four-Bolt23           |
| Flange: Piloted24             |
| Take-Up: Wide Slot25          |
| Take-Up: Top Angle            |
| Type E End Covers             |

## **NOMENCLATURE**

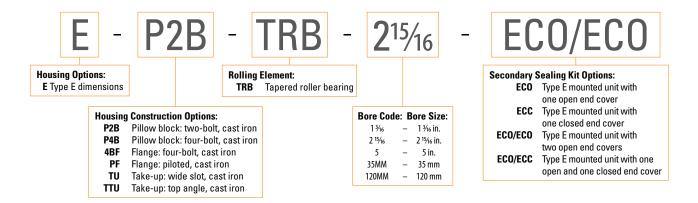


Fig. 8. Type E mounted tapered secondary sealing system nomenclature.

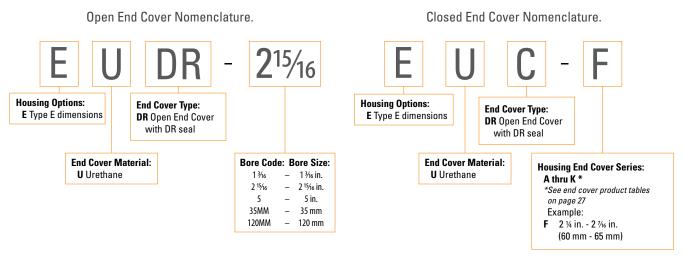
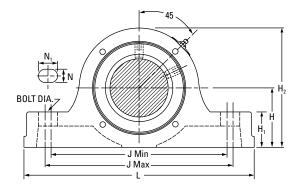
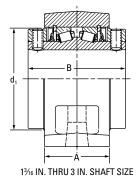


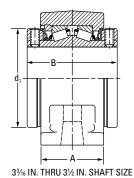
Fig. 9. Type E end cover nomenclatures.

Single covers available for purchase.

# PILLOW BLOCK: TWO-BOLT BASE



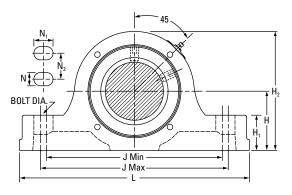


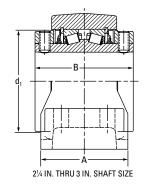


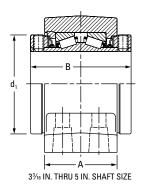
| Shaft Dia.       | Part No.          | В     | L     | А     | Max.     | J<br>Min. | Bolt<br>Dia. | N     | N <sub>1</sub> | H <sub>1</sub> | H <sub>2</sub>                  | d <sub>1</sub> | Н     | Approx.<br>Wt. |
|------------------|-------------------|-------|-------|-------|----------|-----------|--------------|-------|----------------|----------------|---------------------------------|----------------|-------|----------------|
| in.<br><b>mm</b> |                   | in.   | in.   | in.   | in.      | in.       | in.          | in.   | in.            | in.            | in.                             | in.            | in.   | lbs.           |
| 1 13/16          | E-P2B-TRB-1 3/16  | 2.2/  |       | 4.7/  | 4.127    | 43/       | 1/           | 0/    | 10/            | 7/             | _                               | 21/            | 11/   |                |
| 1 1/4            | E-P2B-TRB-1 ¼     | 2 3/4 | 6     | 1 1/8 | 4 13/16  | 4 ¾       | 1/2          | %16   | 19/32          | 7/8            | 3                               | 2 1/4          | 1½    | 4              |
| 1%               | E-P2B-TRB-1 3/8   |       |       |       |          |           |              |       |                |                |                                 |                |       |                |
| 1 7/16           | E-P2B-TRB-1 7/16  | 3     | 7 3/8 | 2 1/8 | 5 %      | 5 %       | 1/2          | 5/8   | 3/4            | 1 1/8          | 3 ¾                             | 2 3/4          | 1%    | 7              |
| 35 mm            | E-P2B-TRB-35MM    |       |       |       |          |           |              |       |                |                |                                 |                |       |                |
| 1½               | E-P2B-TRB-11/2    |       |       |       |          |           |              |       |                |                |                                 |                |       |                |
| 1 %              | E-P2B-TRB-1 5/8   | 3 %   | 7 %   | 2 3/8 | 6 3/8    | 6 1/8     | 1/2          | 5/8   | 3/4            | 11/4           | 4 1/4                           | 3 3/16         | 2 1/8 | 10             |
| 1 11/16          | E-P2B-TRB-1 11/16 | 3 78  | / 1/8 | Z 7/8 | 0 78     | 0 /8      | /2           | 7/8   | 7/4            | 1 74           | 4 74                            | 3 7/16         | 2 78  | 10             |
| 40 mm            | E-P2B-TRB-40MM    |       |       |       |          |           |              |       |                |                |                                 |                |       |                |
| 1¾               | E-P2B-TRB-134     |       |       |       |          |           |              |       |                |                |                                 |                |       | 12             |
| 1 7/8            | E-P2B-TRB-1%      |       |       |       |          |           |              |       |                |                |                                 |                |       | 12             |
| 1 15/16          | E-P2B-TRB-1 15/16 | 3 1/2 | 8 %   | 2 1/2 | 7 1/8    | 6 %       | 5/8          | 3/4   | 7/8            | 1 15/16        | 4 1/2                           | 3 1/16         | 2 1/4 | 12             |
| 2                | E-P2B-TRB-2       | 3 /2  | 0 /8  | 2 /2  | / /6     | 0 /8      | /*           | /4    | /*             | 1 710          | 7 /2                            | 3 / 10         | 2,7   | 11             |
| 45 mm            | E-P2B-TRB-45MM    |       |       |       |          |           |              |       |                |                |                                 |                |       | 12             |
| 50 mm            | E-P2B-TRB-50MM    |       |       |       |          |           |              |       |                |                |                                 |                |       | 11             |
| 2 3/16           | E-P2B-TRB-23/6    | 3 3/4 | 9 5/8 | 2 5/8 | 7 %      | 7 %       | 5/8          | 3/4   | 7/8            | 1½             | 5                               | 3 3/4          | 2 1/2 | 15             |
| 55 mm            | E-P2B-TRB-55MM    | 3 /4  | 7/8   | 2 /8  | 7 /6     | / /8      | /*           | /4    | /*             | 1 /2           | ,                               | 3 /4           | 2 //2 | 15             |
| 2 1/4            | E-P2B-TRB-2 ¼     |       |       |       |          |           |              |       |                |                |                                 |                |       | 23             |
| 2 7/16           | E-P2B-TRB-27/16   |       |       |       |          |           |              |       |                |                |                                 |                |       | 23             |
| 2 1/2            | E-P2B-TRB-2 ½     | 4     | 10 ½  | 2 1/8 | 8 %      | 8 %       | 5/8          | 3/4   | 7/8            | 1 1/8          | 5 <sup>23</sup> / <sub>32</sub> | 4 1/16         | 2 3/4 | 22             |
| 60 mm            | E-P2B-TRB-60MM    |       |       |       |          |           |              |       |                |                |                                 |                |       | 23             |
| 65 mm            | E-P2B-TRB-65MM    |       |       |       |          |           |              |       |                |                |                                 |                |       | 22             |
| 2 11/16          | E-P2B-TRB-2 11/16 |       |       |       |          |           |              |       |                |                |                                 |                |       | 28             |
| 2 ¾              | E-P2B-TRB-2 ¾     |       |       |       |          |           |              |       |                |                |                                 |                |       |                |
| 2 15/16          | E-P2B-TRB-2 15/16 | 4 1/2 | 12    | 3     | 9 11/16  | 9 5/16    | 3/4          | 27/32 | 1              | 1 7/8          | 6 1/4                           | 4 23/32        | 3 1/8 | 27             |
| 3                | E-P2B-TRB-3       |       |       | -     | 7        |           | "            |       |                |                |                                 |                |       | 27             |
| 70 mm            | E-P2B-TRB-70MM    |       |       |       |          |           |              |       |                |                |                                 |                |       | 28             |
| 75 mm            | E-P2B-TRB-75MM    |       |       |       |          |           |              |       |                |                |                                 |                |       | 27             |
| 3 ¾16            | E-P2B-TRB-3 ¾6    |       |       |       |          |           |              |       |                |                |                                 |                |       | 48             |
| 3 1/4            | E-P2B-TRB-3 ¼     |       |       |       |          |           |              |       |                |                |                                 |                |       | 47             |
| 3 7/16           | E-P2B-TRB-3 7/16  |       |       |       |          |           |              |       |                |                |                                 |                |       | 46             |
| 3 1/2            | E-P2B-TRB-3 ½     | 5     | 14    | 3 1/2 | 11 13/16 | 10 13/16  | 7/8          | 1     | 1 13/16        | 2 1/4          | 7 1/2                           | 5 17/32        | 3 ¾   | 46             |
| 80 mm            | E-P2B-TRB-80MM    |       |       |       |          |           |              |       |                |                |                                 |                |       | 48             |
| 85 mm            | E-P2B-TRB-85MM    |       |       |       |          |           |              |       |                |                |                                 |                |       | 47             |
| 90 mm            | E-P2B-TRB-90MM    |       |       |       |          |           |              |       |                |                |                                 |                |       | 45             |

See page 27 for end cover selection.

# PILLOW BLOCK: FOUR-BOLT BASE

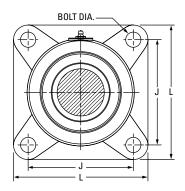


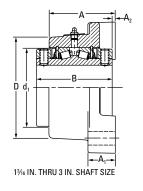


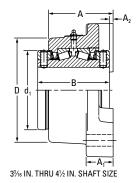


| OL 6 D:    | DN                |       |        |       |          | J       | D 1: D:   |       |                |                |                |                |                |         | Approx. |        |       |    |
|------------|-------------------|-------|--------|-------|----------|---------|-----------|-------|----------------|----------------|----------------|----------------|----------------|---------|---------|--------|-------|----|
| Shaft Dia. | Part No.          | В     | L      | Α     | Max.     | Min.    | Bolt Dia. | N     | N <sub>1</sub> | N <sub>2</sub> | H <sub>1</sub> | H <sub>2</sub> | d <sub>1</sub> | Н       | Wt.     |        |       |    |
| in.        |                   | in.   | in.    | in.   | in.      | in.     | in.       | in.   | in.            | in.            | in.            | in.            | in.            | in.     | lbs.    |        |       |    |
| mm<br>2 ¼  | E-P4B-TRB-2 ¼     |       |        |       |          |         |           |       |                |                |                |                |                |         | 22      |        |       |    |
| 2 7/16     | E-P4B-TRB-2 7/16  | -     |        |       |          |         |           |       |                |                |                |                |                |         | 22      |        |       |    |
| 21/2       | E-P4B-TRB-2 1/2   | 4     | 10 ½   | 3 1/2 | 8 11/16  | 8 5/16  | 5/8       | 11/16 | 7/8            | 1%             | 1 5/8          | 5 23/32        | 4 1/16         | 2 3/4   | 21      |        |       |    |
| 60 mm      | E-P4B-TRB-60MM    | 1     | 10 /2  | 3 /2  | 0 710    | 0 /10   | /*        | 710   | /*             | 1 /8           | 1 /8           | 3 /32          | 4710           | 2 /4    | 22      |        |       |    |
| 65 mm      | E-P4B-TRB-65MM    |       |        |       |          |         |           |       |                |                |                |                |                |         | 21      |        |       |    |
| 2 11/16    | E-P4B-TRB-2 11/16 |       |        |       |          |         |           |       |                |                |                |                |                |         | 30      |        |       |    |
| 2 3/4      | E-P4B-TRB-2 ¾     |       |        |       |          |         |           |       |                |                |                |                |                |         | 29      |        |       |    |
| 2 15/16    | E-P4B-TRB-2 15/16 |       |        |       |          |         |           |       |                | 2 1/8          |                |                |                |         |         |        |       |    |
| 3          | E-P4B-TRB-3       | 4 1/2 | 12     | 4     | 9 13/16  | 9 ¾16   | 5/8       | 11/16 | 1              |                | 1 1/8          | 6 1/4          | 4 23/32        | 3 1/8   | 28      |        |       |    |
| 70 mm      | E-P4B-TRB-70MM    |       |        |       |          |         |           |       |                |                |                |                |                |         | 29      |        |       |    |
| 75 mm      | E-P4B-TRB-75MM    |       |        |       |          |         |           |       |                |                |                |                |                |         | 28      |        |       |    |
| 3 ¾6       | E-P4B-TRB-3 3/16  |       |        |       |          |         |           |       |                |                |                |                |                |         | 47      |        |       |    |
| 3 1/4      | E-P4B-TRB-3 ¼     |       |        |       |          |         |           |       |                |                |                |                |                |         | 46      |        |       |    |
| 3 7/16     | E-P4B-TRB-3 7/16  |       |        |       |          |         |           |       |                |                |                |                |                |         | 45      |        |       |    |
| 3 1/2      | E-P4B-TRB-3 1/2   | 5     | 13 ½   | 4 1/2 | 11 1/4   | 10 ¾    | 3/4       | 15/16 | 1 3/16         | 2 3/8          | 2 1/4          | 7 1/2          | 5 17/32        | 3 ¾     | 44      |        |       |    |
| 80 mm      | E-P4B-TRB-80MM    |       |        |       |          |         |           |       |                |                |                |                |                |         | 47      |        |       |    |
| 85 mm      | E-P4B-TRB-85MM    |       |        |       |          |         |           |       |                |                |                |                |                |         | 45      |        |       |    |
| 90 mm      | E-P4B-TRB-90MM    |       |        |       |          |         |           |       |                |                |                |                |                |         | 44      |        |       |    |
| 3 15/16    | E-P4B-TRB-3 15/16 |       |        |       |          |         |           |       |                |                |                |                |                |         | 72      |        |       |    |
| 4          | E-P4B-TRB-4       | 6 1/4 | 15 1/4 | 4 1/2 | 4 1/2    | 4 1/2   | 4 1/2     | 12 ¾  | 12 1/4         | 3/4            | 7/8            | 1 1/8          | 2 1/4          | 2 1/16  | 8 1/2   | 6 1/16 | 4 1/4 | 71 |
| 100 mm     | E-P4B-TRB-100MM   |       |        |       |          |         |           |       |                |                |                |                |                |         | 71      |        |       |    |
| 4 7/16     | E-P4B-TRB-4 7/16  |       |        |       |          |         |           |       |                |                |                |                |                |         | 91      |        |       |    |
| 4 1/2      | E-P4B-TRB-4 ½     | 63/   | 165/   | 4.5/  | 12.11/   | 43.5/   | 2/        | 15/   | 11/            | 21/            | 22/            | 0.3/           | 6.47/          | 43/     | 90      |        |       |    |
| 110 mm     | E-P4B-TRB-110MM   | 63/4  | 16 %   | 4 5/8 | 13 11/16 | 13 5/16 | 3/4       | 15/16 | 1 1/8          | 2 1/2          | 2 3/4          | 9 %            | 6 47/64        | 4 3/4   | 92      |        |       |    |
| 115 mm     | E-P4B-TRB-115MM   |       |        |       |          |         |           |       |                |                |                |                |                |         | 89      |        |       |    |
| 4 15/16    | E-P4B-TRB-4 15/16 |       |        |       |          |         |           |       |                |                |                |                |                |         | 134     |        |       |    |
| 5          | E-P4B-TRB-5       | 7 1/4 | 18 1/2 | 5 1/8 | 15¾      | 15 1/4  | 7/8       | 1     | 1 1/4          | 2 1/8          | 3              | 10 %           | 7 3/4          | 5 1/2   | 133     |        |       |    |
| 125 mm     | E-P4B-TRB-125MM   |       |        |       |          |         |           |       |                |                |                |                |                |         | 134     |        |       |    |
| 135 mm     | E-P4B-TRB-135MM   |       |        |       |          |         |           |       |                |                |                |                |                |         |         |        |       |    |
| 5 7/16     | E-P4B-TRB-5 7/16  |       |        |       |          |         |           |       |                |                |                |                |                |         |         |        |       |    |
| 5 1/2      | E-P4B-TRB-5 ½     |       |        |       |          |         |           |       |                |                |                |                |                |         |         |        |       |    |
| 140 mm     | E-P4B-TRB-140MM   | 9     | 22     | 6 1/4 | 19 1/8   | 17 3/8  | 1         | 1 1/8 | 2              | 3 ¾            | 3 1/4          | 13 ¾6          | 9 %            | 6 11/16 | 247     |        |       |    |
| 150 mm     | E-P4B-TRB-150MM   |       |        |       |          |         |           |       |                |                |                |                |                |         |         |        |       |    |
| 5 15/16    | E-P4B-TRB-5 15/16 |       |        |       |          |         |           |       |                |                |                |                |                |         |         |        |       |    |
| 6          | E-P4B-TRB-6       |       |        |       |          |         |           |       |                |                |                |                |                |         |         |        |       |    |
| 6 7/16     | E-P4B-TRB-6 1/16  |       |        |       |          |         |           |       |                |                |                |                |                |         |         |        |       |    |
| 6 1/2      | E-P4B-TRB-6 ½     |       |        |       |          |         |           |       |                |                |                |                |                |         |         |        |       |    |
| 170 mm     | E-P4B-TRB-170MM   | 10 ½  | 26     | 7 1/8 | 23 1/4   | 21 1/4  | 1         | 1 1/8 | 2              | 4 5/8          | 3 11/16        | 15 1/8         | 11 7/16        | 7 1/2   | 434     |        |       |    |
| 6 15/16    | E-P4B-TRB-6 15/16 |       |        |       |          |         |           |       |                | 2 4 % 3        | % 3 1/16 15 /8 |                |                |         | 434     |        |       |    |
| 7          | E-P4B-TRB-7       |       |        |       |          |         |           |       |                |                |                |                |                |         |         |        |       |    |
| 180 mm     | E-P4B-TRB-180MM   |       |        |       |          |         |           |       |                |                |                |                |                |         |         |        |       |    |

# FLANGE: FOUR-BOLT

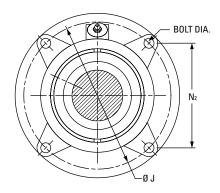


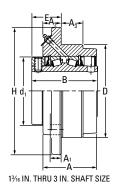


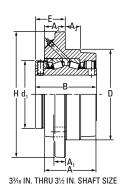


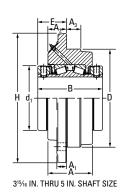
| Shaft Dia.       | Part No.                           | В     | L      | А       | J     | A <sub>2</sub> | Bolt Dia. | A <sub>1</sub> | D       | d <sub>1</sub> | Approx. Wt. |
|------------------|------------------------------------|-------|--------|---------|-------|----------------|-----------|----------------|---------|----------------|-------------|
| in.<br><b>mm</b> |                                    | in.   | in.    | in.     | in.   | in.            | in.       | in.            | in.     | in.            | lbs.        |
| 1 3/16           | E-4BF-TRB-1 3/6                    |       |        |         |       |                |           |                |         |                |             |
| 1 1/4            | E-4BF-TRB-1 ¼                      | 2¾    | 3 ¾    | 2 11/32 | 2%    | 1/16           | 3/8       | 1              | 2 15/16 | 2 1/4          | 4           |
| 1 %              | E-4BF-TRB-1 3/8                    |       |        |         |       |                |           |                |         |                |             |
| 1 7/16           | E-4BF-TRB-1 7/16                   | 3     | 4 %    | 2 19/32 | 3 1/2 | 1/16           | 1/2       | 1 1/16         | 3 1/2   | 2 3/4          | 7           |
| 35 mm            | E-4BF-TRB-35MM                     |       |        |         |       |                |           |                |         |                |             |
| 1 ½              | E-4BF-TRB-11/2                     |       |        |         |       |                |           |                |         |                |             |
| 1 1/8            | E-4BF-TRB-1 %                      | 3 3/8 | 5 3/8  | 2 31/32 | 4 1/8 | 1/8            | 1/2       | 13/16          | 4 3/16  | 3 3/16         | 11          |
| 1 11/16          | E-4BF-TRB-1 11/16                  | J /8  | J /8   | 2 /32   | 7/0   | /*             | /2        | I 716          | 4 716   | 3 710          | "           |
| 40 mm            | E-4BF-TRB-40MM                     |       |        |         |       |                |           |                |         |                |             |
| 1 3/4            | E-4BF-TRB-1¾                       |       |        |         |       |                |           |                |         |                |             |
| 1%               | E-4BF-TRB-1 %                      |       |        |         |       |                |           |                |         |                |             |
| 1 15/16          | E-4BF-TRB-1 15/16                  | 3 1/2 | 5 %    | 3 3/32  | 4 3/8 | 1/8            | 1/2       | 13/16          | 4 7/16  | 3 7/16         | 12          |
| 2                | E-4BF-TRB-2                        | 3 /2  | 3 /8   | J /32   | 776   | /*             | /2        | 1 /10          |         |                | 12          |
| 45 mm            | E-4BF-TRB-45MM                     |       |        |         |       |                |           |                |         |                |             |
| 50 mm            | E-4BF-TRB-50MM                     |       |        |         |       |                |           |                |         |                |             |
| 2 ¾16            | E-4BF-TRB-2 3/16                   | 3 3/4 | 6 1/4  | 3 %2    | 4 1/8 | 1/8            | 5/8       | 13/8           | 4 1/8   | 3 3/4          | 16          |
| 55 mm            | E-4BF-TRB-55MM                     | 37.   | • ,.   | 3 /32   | 1,70  | ,,,            | ,,,       | 1,0            | .,,     | 37.            |             |
| 2 1/4            | E-4BF-TRB-2 ¼                      |       |        |         |       |                |           |                |         |                | 21          |
| 2 7/16           | E-4BF-TRB-2 7/16                   |       | 6 %    |         |       |                |           | 1½             | 5 5/16  | 4 1/16         | 21          |
| 2 1/2            | E-4BF-TRB-2 ½                      | 4     | 6%     | 3 %16   | 5 %   | 3√16           | 5%8       |                |         |                | 20          |
| 60 mm            | E-4BF-TRB-60MM                     |       |        |         |       |                |           |                |         |                | 21          |
| 65 mm            | E-4BF-TRB-65MM                     |       |        |         |       |                |           |                |         |                | 20          |
| 2 11/16          | E-4BF-TRB-2 11/16                  |       |        |         |       |                |           |                |         |                | 29          |
| 2 ¾              | E-4BF-TRB-2 ¾                      |       |        |         |       |                |           |                |         |                | 29          |
| 2 15/16          | E-4BF-TRB-2 15/16                  | 4 1/2 | 7 3/4  | 3 15/16 | 6     | 3/16           | 3/4       | 1 1/8          | 6       | 4 23/32        | 28          |
| 3                | E-4BF-TRB-3                        | -     |        |         |       |                |           |                |         |                | 28          |
| 70 mm            | E-4BF-TRB-70MM                     | -     |        |         |       |                |           |                |         |                | 29          |
| 75 mm            | E-4BF-TRB-75MM                     |       |        |         |       |                |           |                |         |                | 28          |
| 3 ¾16            | E-4BF-TRB-3 3/6                    | -     |        |         |       |                |           |                |         |                | 52          |
| 3 1/4            | E-4BF-TRB-3 ¼                      | -     |        |         |       |                |           |                |         |                | 51          |
| 3 7/16           | E-4BF-TRB-3 1/6                    | _     | 0.1/   | 41/     | _     | 1/             | 2/        | 17/            | 7.1/    | F 17/          | 49          |
| 3 ½              | E-4BF-TRB-3 ½                      | 5     | 9 1/4  | 4 1/2   | 7     | 1/4            | 3/4       | 1%             | 7 1/4   | 5 17/32        | 49          |
| 80 mm            | E-4BF-TRB-80MM                     | -     |        |         |       |                |           |                |         |                | 52          |
| 85 mm            | E-4BF-TRB-85MM                     | -     |        |         |       |                |           |                |         |                | 50          |
| 90 mm            | E-4BF-TRB-90MM                     |       |        |         |       |                |           |                |         |                | 49          |
| 3 15/16          | E-4BF-TRB-3 15/16                  | 61/   | 101/   | E 5/    | 73/   | 1/             | 7/        | 21/            | 8 1/4   | 61/            | 76          |
|                  | E-4BF-TRB-4                        | 6 1/4 | 10 1/4 | 5 %     | 7 ¾   | 1/4            | 7/8       | 2 1/8          | ō ½     | 6 1/16         | 75<br>76    |
| 100 mm<br>4 7/16 | E-4BF-TRB-100MM                    |       |        |         |       |                |           |                |         |                |             |
| 4 1/16           | E-4BF-TRB-4 1/4<br>E-4BF-TRB-4 1/2 | -     |        |         |       |                |           |                |         |                | 89<br>88    |
| 110 mm           |                                    | 6 3/4 | 10 %   | 5 15/16 | 8 3/4 | 3/8            | 7/8       | 2 7/16         | 6 83/4  | 6 47/64        | 90          |
|                  | E-4BF-TRB-110MM                    | -     |        |         |       |                |           |                |         |                | 87          |
| 115 mm           | E-4BF-TRB-115MM                    |       |        |         |       |                |           | I              |         |                | 8/          |

# **FLANGE: PILOTED**









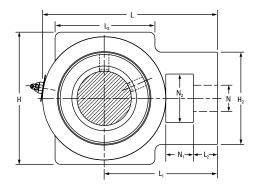
| Shaft<br>Dia.    | Part No.         | В     | Н      | А       | N <sub>2</sub>     | J     | A <sub>3</sub> | Bolt Dia. | Е       | <b>A</b> <sub>1</sub> | D <sup>(1)</sup> | d <sub>1</sub> | A <sub>2</sub>                  | Approx.<br>Wt. |       |     |    |
|------------------|------------------|-------|--------|---------|--------------------|-------|----------------|-----------|---------|-----------------------|------------------|----------------|---------------------------------|----------------|-------|-----|----|
| in.<br><b>mm</b> |                  | in.   | in.    | in.     | in.                | in.   | in.            | in.       | in.     | in.                   | in.              | in.            | in.                             | lbs.           |       |     |    |
| 1 3/16           | E-PF-TRB-13/6    | 2 3/4 | 5      | 2 1/32  | 2.92               | 4 1/8 | 3/4            | 3/8       | 1 5/16  | 7/16                  | 3 %              | 2 1/4          | 27/32                           | 5              |       |     |    |
| 1 1/4            | E-PF-TRB-1 ¼     |       |        |         |                    |       |                |           |         |                       |                  |                |                                 |                |       |     |    |
| 1%               | E-PF-TRB-1 %     | _     |        |         |                    |       |                |           |         |                       |                  |                |                                 | _              |       |     |    |
| 1 1/16           | E-PF-TRB-1 7/6   | 3     | 5 1/4  | 2 15/32 | 3.09               | 4 3/8 | 7/8            | 3/8       | 1 1/2   | 1/2                   | 3 %              | 2 3/4          | 1 1/32                          | 6              |       |     |    |
| 35 mm            | E-PF-TRB-35MM    |       |        |         |                    |       |                |           |         |                       |                  |                |                                 |                |       |     |    |
| 1½               | E-PF-TRB-11/2    | _     |        |         |                    |       |                |           |         |                       |                  |                |                                 |                |       |     |    |
| 1%               | E-PF-TRB-1 %     | 3 3/8 | 6 1/8  | 2 25/32 | 3.62               | 5 1/8 | 1 1/16         | 7/16      | 1 %16   | 1/2                   | 4 1/4            | 3 ¾16          | 1 1/32                          | 9              |       |     |    |
| 1 11/16          | E-PF-TRB-1 11/16 | _     |        |         |                    |       |                |           |         |                       |                  | 3 / 16         |                                 |                |       |     |    |
| 40 mm            | E-PF-TRB-40MM    |       |        |         |                    |       |                |           |         |                       |                  |                |                                 |                |       |     |    |
| 1¾               | E-PF-TRB-1¾      |       |        |         |                    |       |                |           |         |                       |                  |                |                                 |                |       |     |    |
| 1%               | E-PF-TRB-1 7/8   |       |        |         |                    |       |                |           |         |                       |                  |                |                                 |                |       |     |    |
| 1 15/16          | E-PF-TRB-1 15/16 | 3 1/2 | 6 3/8  | 2 29/32 | 3.80               | 5 %   | 1 3/16         | 7/16      | 1 %16   | %16                   | 4 1/2            | 3 7/16         | 1 1/32                          | 10             |       |     |    |
| 2                | E-PF-TRB-2       | 3 /2  | 0 70   | 2 /32   | 3.00               | 3 70  | 1710           | /10       | 1 710   | 710                   | 172              | 3710           | 1 /32                           |                |       |     |    |
| 45 mm            | E-PF-TRB-45MM    |       |        |         |                    |       |                |           |         |                       |                  |                |                                 |                |       |     |    |
| 50 mm            | E-PF-TRB-50MM    |       |        |         |                    |       |                |           |         |                       |                  |                |                                 |                |       |     |    |
| 23/16            | E-PF-TRB-2 3/16  | 3 3/4 | 7 1/8  | 3 3/32  | 4.24               | 6     | 1 3/16         | 1/2       | 1 11/16 | %16                   | 5                | 3 3/4          | 1 3/32                          | 13             |       |     |    |
| 55 mm            | E-PF-TRB-55MM    | 3 74  | 1 78   | J 732   | 4.24               | U     | 1 716          | 72        | 1 716   | 716                   | J                | J 74           | 1 732                           | 13             |       |     |    |
| 2 1/4            | E-PF-TRB-2 ¼     |       |        |         |                    |       |                |           |         |                       |                  |                |                                 | 17             |       |     |    |
| 2 1/16           | E-PF-TRB-2 7/16  | 4     |        |         |                    |       |                |           |         |                       |                  |                | 1 3/16                          | 17             |       |     |    |
| 2 1/2            | E-PF-TRB-21/2    |       | 7 %    | 3 5/16  | 4.60               | 6 1/2 | 1 5/16         | 1/2       | 1 13/16 | 5/8                   | 5 1/2            | 4 1/16         |                                 | 16             |       |     |    |
| 60 mm            | E-PF-TRB-60MM    |       |        |         |                    |       |                |           |         |                       |                  |                |                                 | 17             |       |     |    |
| 65 mm            | E-PF-TRB-65MM    |       |        |         |                    |       |                |           |         |                       |                  |                |                                 | 16             |       |     |    |
| 2 11/16          | E-PF-TRB-2 11/16 |       |        |         |                    |       |                |           |         |                       |                  |                |                                 | 26             |       |     |    |
| 2 3/4            | E-PF-TRB-2¾      |       |        |         |                    |       |                |           |         |                       |                  |                |                                 | 26             |       |     |    |
| 2 15/16          | E-PF-TRB-2 15/16 | 41/   | 4.1/   | 4.1/    | 41/                | 0.3/  | 2.11/          |           | 7.1/    | 1 14                  | 5%               | 7 3/4          | 3/                              | 636            | 4 22/ | 11/ | 25 |
| 3                | E-PF-TRB-3       | 4 1/2 | 8 ¾    | 3 11/16 | 5.30               | 7 1/2 | 11/2           | 5/8       | 2       | 3/4                   | 63%              | 4 23/32        | 11/4                            | 25             |       |     |    |
| 70 mm            | E-PF-TRB-70MM    |       |        |         |                    |       |                |           |         |                       |                  |                |                                 | 26             |       |     |    |
| 75 mm            | E-PF-TRB-75MM    |       |        |         |                    |       |                |           |         |                       |                  |                |                                 | 25             |       |     |    |
| 3 3/16           | E-PF-TRB-3 3/16  |       |        |         |                    |       |                |           |         |                       |                  |                |                                 | 43             |       |     |    |
| 3 1/4            | E-PF-TRB-3 ¼     |       |        |         |                    |       |                |           |         |                       |                  |                |                                 | 43             |       |     |    |
| 3 7/16           | E-PF-TRB-3 7/16  |       |        |         |                    |       |                |           |         |                       |                  |                |                                 | 42             |       |     |    |
| 3 1/2            | E-PF-TRB-3 ½     | 5     | 10 1/4 | 4 3/16  | 6.10               | 8 5%  | 11/4           | 3/4       | 2 7/16  | 15/16                 | 7 3/8            | 5 17/32        | 1 11/16                         | 41             |       |     |    |
| 80 mm            | E-PF-TRB-80MM    |       |        |         |                    |       | .,,            |           |         | ,                     |                  |                | . ,                             | 44             |       |     |    |
| 85 mm            | E-PF-TRB-85MM    |       |        |         |                    |       |                |           |         |                       |                  |                |                                 | 42             |       |     |    |
| 90 mm            | E-PF-TRB-90MM    |       |        |         |                    |       |                |           |         |                       |                  |                |                                 | 41             |       |     |    |
| 3 15/16          | E-PF-TRB-3 15/16 |       |        |         |                    |       |                |           |         |                       |                  |                |                                 | 58             |       |     |    |
| 4                | E-PF-TRB-4       | 61/4  | 10 %   | 4 1/2   | 6.63               | 9 3/8 | 1½             | 3/4       | 2 11/16 | 1                     | 8 1/8            | 6 1/16         | 1 13/16                         | 57             |       |     |    |
| 100 mm           | E-PF-TRB-100MM   | J /4  | 10 /8  | 7 /2    | 0.03               | / / 8 | 1/2            | /4        | 2 /10   | '                     | 0 /8             | 0 / 10         | 1 /10                           | 58             |       |     |    |
| 47/16            | E-PF-TRB-4 7/16  |       |        |         |                    |       |                |           |         |                       |                  |                |                                 | 92             |       |     |    |
| 4 1/2            | E-PF-TRB-4 ½     | -     |        |         |                    |       |                |           |         |                       |                  |                |                                 | 92             |       |     |    |
| 110 mm           | E-PF-TRB-110MM   | 6 3/4 | 13 ½   | 4 %     | 5 % <sup>(2)</sup> | 1134  | 11/2           | 3/4 (2)   | 3       | 1                     | 10 1/4           | 6 47/64        | 1 <sup>15</sup> / <sub>16</sub> | 93             |       |     |    |
|                  |                  | -     |        |         |                    |       |                |           |         |                       |                  |                |                                 |                |       |     |    |
| 115 mm           | E-PF-TRB-115MM   |       |        |         |                    |       |                |           |         |                       |                  |                |                                 | 90             |       |     |    |
| 4 15/16          | E-PF-TRB-4 15/16 | 71/   | 1.4.2/ | F 1/    | (3/10)             | 13.27 | 12/            | 7/ (2)    | 3 21/   | 11/                   | 11               | 72/            | 17/                             | 125            |       |     |    |
| 5                | E-PF-TRB-5       | 7 1/4 | 143/4  | 5 1/16  | 6 3/8 (2)          | 123/4 | 1 3/4          | 7/8 (2)   | 2 31/32 | 11/4                  | 11               | 7 3/4          | 1%                              | 124            |       |     |    |
| 125 mm           | E-PF-TRB-125MM   | 1     |        | I       |                    | l     |                |           | l       |                       |                  |                | I                               | 126            |       |     |    |

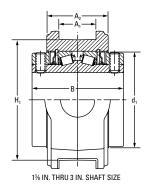
<sup>&</sup>lt;sup>(1)</sup>+0.000 in./ 0.002 in.

Note: 1 3/16 to 3 1/2 utilize one collar; 3 15/16 to 5 utilize two collars.

<sup>&</sup>lt;sup>(2)</sup>Six holes equally spaced (chordal spacing shown).

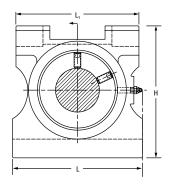
# TAKE-UP: WIDE SLOT

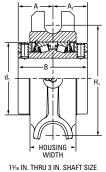


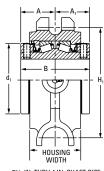


| Shaft<br>Dia.    | Part No.         | В     | L       | A <sub>1</sub> | L <sub>3</sub> | L <sub>1</sub> | N       | L <sub>2</sub> | N <sub>1</sub> | H <sub>2</sub> | N <sub>2</sub> | d <sub>1</sub> | H <sub>1</sub> | Н     | A <sub>2</sub> | Approx.<br>Wt. |
|------------------|------------------|-------|---------|----------------|----------------|----------------|---------|----------------|----------------|----------------|----------------|----------------|----------------|-------|----------------|----------------|
| in.<br><b>mm</b> |                  | in.   | in.     | in.            | in.            | in.            | in.     | in.            | in.            | in.            | in.            | in.            | in.            | in.   | in.            | lbs.           |
| 1%               | E-TU-TRB-1 ¾     |       |         |                |                |                |         |                |                |                |                |                |                |       |                |                |
| 1 7/16           | E-TU-TRB-1 7/16  | 3     | 5 3/32  | 17/32          | 2 3/4          | 3 1/32         | 7/8     | 11/16          | 5/8            | 2 1/16         | 1 7/16         | 2¾             | 3 1/2          | 4 1/8 | 2 1/16         | 7              |
| 35 mm            | E-TU-TRB-35MM    |       |         |                |                |                |         |                |                |                |                |                |                |       |                |                |
| 1½               | E-TU-TRB-11/2    |       |         |                |                |                |         |                |                |                |                |                |                |       |                | 12             |
| 1 %              | E-TU-TRB-1 %     | 3 %   | 6       | 11/16          | 3 1/4          | 3 13/16        | 1 1/8   | 15/16          | 3/             | 3 5/16         | 1 15/16        | 3 ¾6           |                | 4 3/4 | 2 5/16         | 11             |
| 1 11/16          | E-TU-TRB-1 11/16 | 3 78  | 0       | '716           | 3 74           | 3 1916         | 1 78    | 19/16          | 3/4            | 3 7/16         | I 1916         | 3 7/16         | 4              | 4 74  | Z 7/16         | 11             |
| 40 mm            | E-TU-TRB-40MM    |       |         |                |                |                |         |                |                |                |                |                |                |       |                | 11             |
| 1 3/4            | E-TU-TRB-1 ¾     |       |         |                |                |                |         |                |                |                |                |                |                |       |                |                |
| 1 %              | E-TU-TRB-1 %     |       |         |                |                |                |         |                |                |                |                |                |                |       |                |                |
| 1 15/16          | E-TU-TRB-1 15/16 | 3 1/2 | 6 5/16  | 11/16          | 3 3/4          | 3 5/16         | 1 1/8   | 15/16          | 3/4            | 3 5/16         | 1 15/16        | 3 7/16         | 4              | 4 3/4 | 27/16          | 13             |
| 2                | E-TU-TRB-2       | 3 72  |         | '716           | 3 74           |                |         | 1916           | 74             | 3 716          |                |                |                | 4 74  |                | 13             |
| 45 mm            | E-TU-TRB-45MM    |       |         |                |                |                |         |                |                |                |                |                |                |       |                |                |
| 50 mm            | E-TU-TRB-50MM    |       |         |                |                |                |         |                |                |                |                |                |                |       |                |                |
| 2 3/16           | E-TU-TRB-2 ¾6    | 2 3/4 | 7 1/8   | 13/16          | 3 3/4          | 4 5%           | 11/4    | 1              | 11/4           | 3 %            | 2 1/4          | 3 ¾            | 4 1/2          | 5 1/4 | 2 %6           | 16             |
| 55 mm            | E-TU-TRB-55MM    | 3 ¾   | 7 78    | '716           | 3 74           | 4 78           | 1 74    | '              | 1 74           | 3 78           | Z 74           | 3 7/4          | 4 72           | 3 74  | Z 7/16         | 10             |
| 2 1/4            | E-TU-TRB-2 1/4   |       |         |                |                |                |         |                |                |                |                |                |                |       |                | 21             |
| 2 1/16           | E-TU-TRB-2 7/16  |       |         |                |                |                |         |                |                |                |                |                |                |       |                | 20             |
| 2 1/2            | E-TU-TRB-2 1/2   | 4     | 7 13/16 | 1 1/16         | 4 1/2          | 5 1/16         | 1 3/8   | 1 1/16         | 11/4           | 4 5/16         | 2 1/2          | 4 1/16         | 5 1/8          | 6     | 2 3/4          | 20             |
| 60 mm            | E-TU-TRB-60MM    |       |         |                |                |                |         |                |                |                |                |                |                |       |                | 21             |
| 65 mm            | E-TU-TRB-65MM    |       |         |                |                |                |         |                |                |                |                |                |                |       |                | 20             |
| 2 11/16          | E-TU-TRB-2 11/16 |       |         |                |                |                |         |                |                |                |                |                |                |       |                | 30             |
| 2 3/4            | E-TU-TRB-2 ¾     |       |         |                |                |                |         |                |                |                |                |                |                |       |                | 30             |
| 2 15/16          | E-TU-TRB-2 15/16 | 4 1/2 | 93/16   | 1 13/16        | 4 3/4          | 5%             | 1 11/16 | 11/8           | 1½             | 4 15/16        | 2 3/4          | 4 23/32        | 5 15/16        | 63/4  | 3              | 29             |
| 3                | E-TU-TRB-3       | 4 72  | 2 716   | 1 '716         | 4 74           | J 78           | I '716  | 1 78           | 1 72           | 4 '716         | Z 74           | 4 ~732         | J -716         | 0 74  | ,              | 28             |
| 70 mm            | E-TU-TRB-70MM    |       |         |                |                |                |         |                |                |                |                |                |                |       |                | 30             |
| 75 mm            | E-TU-TRB-75MM    |       |         |                |                |                |         |                |                |                |                |                |                |       |                | 29             |

# TAKE-UP: TOP ANGLE



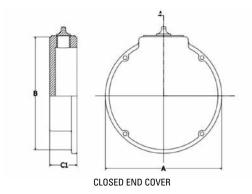


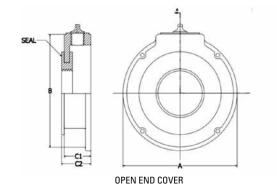


| N. SHAFT SIZE | 33/16 IN. THRU 4 IN. SHAFT SI  |
|---------------|--------------------------------|
| I. SHAFT SIZE | 3716 IIV. THHU 4 IIV. SHAFT SI |

| Shaft Dia.                      | Part No.          | В     | H <sub>1</sub>                  | Н      | d <sub>1</sub> | Α     | A <sub>1</sub> | Housing<br>Width | L     | L <sub>1</sub> | Approx. Wt. |
|---------------------------------|-------------------|-------|---------------------------------|--------|----------------|-------|----------------|------------------|-------|----------------|-------------|
| in.<br><b>mm</b>                |                   | in.   | in.                             | in.    | in.            | in.   | in.            | in.              | in.   | in.            | lbs.        |
| 1¾                              | E-TTU-TRB-1¾      |       |                                 |        |                |       |                |                  |       |                |             |
| 1 7/8                           | E-TTU-TRB-1 %     |       |                                 |        |                |       |                |                  |       |                |             |
| 1 <sup>15</sup> / <sub>16</sub> | E-TTU-TRB-1 15/16 | 24/   | <b>5</b> 2/                     | 434    | 2.7/           | 424   | 4.27           | 20/              |       |                |             |
| 2                               | E-TTU-TRB-2       | 3 ½   | 5 ¾6                            | 6 %    | 3 7/16         | 1 34  | 1 34           | 2 %16            | 6 1/2 | 6              | 14          |
| 45 mm                           | E-TTU-TRB-45MM    |       |                                 |        |                |       |                |                  |       |                |             |
| 50 mm                           | E-TTU-TRB-50MM    |       |                                 |        |                |       |                |                  |       |                |             |
| 2 3/16                          | E-TTU-TRB-23/16   | 22/   | F 13/                           | 67/    | 22/            | 17/   | 4.7/           | 20/              | 634   | _              | 47          |
| 55 mm                           | E-TTU-TRB-55MM    | 3 ¾   | 5 <sup>13</sup> / <sub>16</sub> | 6 %    | 3 ¾            | 1 7/8 | 1 7/8          | 2 %16            | 6 ¾   | 7              | 17          |
| 2 1/4                           | E-TTU-TRB-2 ¼     |       |                                 |        |                |       |                |                  |       |                | 22          |
| 2 1/16                          | E-TTU-TRB-2 7/16  |       |                                 |        |                |       |                |                  |       |                | 21          |
| 2 1/2                           | E-TTU-TRB-2½      | 4     | 6 1/4                           | 7 1/16 | 4 1/16         | 2     | 2              | 3                | 7 ½   | 7              | 21          |
| 60 mm                           | E-TTU-TRB-60MM    |       |                                 |        |                |       |                |                  |       |                | 22          |
| 65 mm                           | E-TTU-TRB-65MM    |       |                                 |        |                |       |                |                  |       |                | 21          |
| 2 11/16                         | E-TTU-TRB-2 11/16 |       |                                 |        |                |       |                |                  |       |                | 30          |
| 2 3/4                           | E-TTU-TRB-2 ¾     |       |                                 | 8 5/16 | 4 23/32        |       | 2 1/4          | 3                | 8 1/2 |                | 29          |
| 2 15/16                         | E-TTU-TRB-2 15/16 | 4.1/  | 73/                             |        |                | 21/   |                |                  |       |                | 28          |
| 3                               | E-TTU-TRB-3       | 4 1/2 | 7 ¾6                            |        |                | 2 1/4 |                |                  |       | 8              | 28          |
| 70 mm                           | E-TTU-TRB-70MM    |       |                                 |        |                |       |                |                  |       |                | 29          |
| 75 mm                           | E-TTU-TRB-75MM    |       |                                 |        |                |       |                |                  |       |                | 28          |
| 3 3/16                          | E-TTU-TRB-3 3/16  |       |                                 |        |                |       |                |                  |       |                | 46          |
| 3 1/4                           | E-TTU-TRB-3 ¼     |       |                                 |        |                |       |                |                  |       |                | 46          |
| 3 1/16                          | E-TTU-TRB-3 7/16  |       |                                 |        |                |       |                |                  |       |                | 44          |
| 3 ½                             | E-TTU-TRB-3 ½     | 5     | 8 1/16                          | 9 %    | 5 17/32        | 2 1/2 | 2 1/2          | 3 ¾              | 9 1/2 | 9              | 44          |
| 80 mm                           | E-TTU-TRB-80MM    |       |                                 |        |                |       |                |                  |       |                | 46          |
| 85 mm                           | E-TTU-TRB-85MM    |       |                                 |        |                |       |                |                  |       |                | 45          |
| 90 mm                           | E-TTU-TRB-90MM    |       |                                 |        |                |       |                |                  |       |                | 43          |
| 3 15/16                         | E-TTU-TRB-3 15/16 |       |                                 |        |                |       |                |                  |       |                | 70          |
| 4                               | E-TTU-TRB-4       | 6 1/4 | 9 1/16                          | 11     | 6 1/16         | 3 1/8 | 3 1/8          | 4 ¾              | 11    | 10 ½           | 70          |
| 100 mm                          | E-TTU-TRB-100MM   |       |                                 |        |                |       |                |                  |       |                | 70          |

# **TYPE E END COVERS**





| Shaft<br>Size                | Open End<br>Cover         | А     | В     | C1   | C2   | Closed<br>Cover |
|------------------------------|---------------------------|-------|-------|------|------|-----------------|
| in.<br><b>mm</b>             | in.<br><b>mm</b>          | in.   | in.   | in.  | in.  |                 |
| 1 ¾6, 1 ¼                    | EUDR-1 3/6 to EUDR-1 1/4  | 2.85  | -     | 1.00 | 1.10 | EUC-A           |
| 1 3/8, 1 3/16                | EUDR-1 % to EUDR-1 7/16   | 2.25  |       | 1.00 | 1.10 | EUC-B           |
| 35 mm                        | EUDR-35MM                 | 3.35  | _     | 1.00 | 1.10 | EUC-B           |
| 1 ½, 1 %, 1 1⁄16             | EUDR-1 ½ to EUDR-1 11/16  | 3.95  | 3.69  | 0.98 | 1.08 | EUC-C           |
| 40 mm                        | EUDR-40MM                 | 3.93  | 3.09  | 0.98 | 1.06 | EUC-C           |
| 1 34, 1 78, 1 15/16, 2       | EUDR-1 ¾ to EUDR-2        | 4.20  | 3.04  | 0.00 | 1.08 | EUC-D           |
| 45 mm, 50 mm                 | EUDR-45MM to EUDR-50MM    | 4.20  | 3.94  | 0.98 | 1.06 | EUC-D           |
| 2 3/16                       | EUDR-2 1/16               | 4.70  | 4.35  | 1.08 | 1 10 | EUC-E           |
| 55 mm                        | EUDR-55MM                 | 4.70  | 4.55  | 1.08 | 1.18 | EUC-E           |
| 2 ¼, 2 ½, 2 ¾6               | EUDR-2 ¼ to EUDR-2 7/16   | 4.05  | 4.57  | 1.09 | 1 10 | EUC-F           |
| 60 mm, 65 mm                 | EUDR-60MM to EUDR-65MM    | 4.95  | 4.57  | 1.08 | 1.18 | EUC-F           |
| 2 11/16, 2 3/4, 2 15/16, 3   | EUDR-2 11/16 to EUDR-3    | 5.65  | 5.22  | 1.20 | 1.30 | EUC-G           |
| 70 mm, 75 mm                 | EUDR-70MM to EUDR-75MM    | 5.05  | 3.22  | 1.20 | 1.50 | EUC-G           |
| 3 3/16, 3 1/4, 3 7/16, 3 1/2 | EUDR-3 1/4 to EUDR-3 1/2  | 6.70  | 6.19  | 1.20 | 1.30 | EUC-H           |
| 80 mm, 85 mm, 90 mm          | EUDR-80MM to EUDR-90MM    | 6.70  | 0.19  | 1.20 | 1.50 | ЕОС-П           |
| 3 15/16, 4                   | EUDR-3 15% TO EUDR-4      | 7.43  | 6.89  | 1.33 | 1.43 | EUC-I           |
| 100 mm                       | EUDR-100MM                | 7.45  | 0.09  | 1.55 | 1.45 | 100-1           |
| 4 1/16, 4 1/2                | EUDR-4 1/16 to EUDR-4 1/2 | 8.25  | 7.70  | 1.64 | 1.74 | EUC-J           |
| 110 mm, 115 mm               | EUDR-110MM to EUDR-115MM  | 0.23  | 7.70  | 1.04 | 1.74 | E0C-J           |
| 4 15/16, 5                   | EUDR-4 15/16 to EUDR-5    | 10.35 | 9.70  | 1.54 | 1.64 | EUC-K           |
| 125 mm                       | EUDR-125MM                | 10.55 | 9.70  | 1.34 | 1.04 | EUC-N           |
| 5 1/6, 5 1/2, 5 15/16, 6     | EUDR-5 7/16 TO EUDR-6     | 11.50 | 11.50 | 1.55 | 1.75 | EUC-L           |
| 135 mm, 140 mm, 150 mm       | EUDR-135MM TO EUDR-150MM  | 11.30 | 11.30 | 1.33 | 1./3 | EUC-L           |
| 6 1/16, 6 1/2, 6 15/16, 7    | EUDR-6 7/16 TO EUDR-7     | 13.50 | 13.50 | 2.10 | 1.90 | EUC-M           |
| 170 mm, 180 mm               | EUDR-170MM TO EUDR-180MM  | 15.50 | 0.50  | 2.10 | 1.90 | EUC-IVI         |



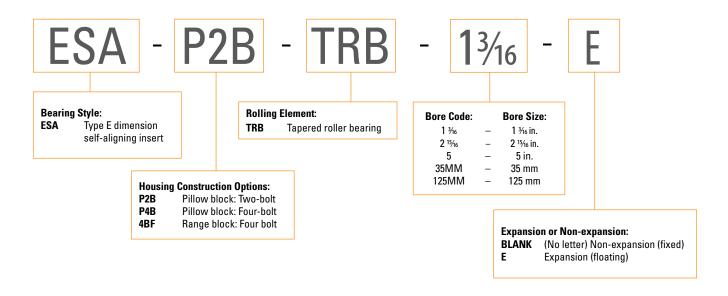
# TYPE E SELF-ALIGNING **MOUNTED TAPERED ROLLER BEARING PRODUCT DATA TABLES**

The following tables include product specification information for Timken® Type E Self-Aligning Mounted Tapered Roller Bearings. Contact your Timken engineer for more information.

| Nomenclature   | . 30 |
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| Type E Self-Aligning (ESA) Mounted Tapered   |      |
| Roller Bearing Pillow Block: Two-Bolt Base   | . 31 |
| Type E Self-Aligning (ESA) Mounted Tapered Roller Bearing Pillow Block: Four-Bolt Base | . 32 |
| Type E Self-Aligning (ESA) Mounted Tapered Roller Bearing: Four-Bolt Flange Block      | . 34 |
| Type E Self-Aligning (ESA) Mounted Tapered Roller Bearing Secondary Covers             | . 36 |
| Type E Self-Aligning (ESA) Mounted Tapered   |      |
| Roller Bearing Cartridges  | . 38 |

### **NOMENCLATURE**

## TYPE E SELF-ALIGNING MOUNTED TAPERED ROLLER BEARING NOMENCLATURE



### **OPEN END COVER NOMENCLATURE**

### **CLOSED END COVER NOMENCLATURE**

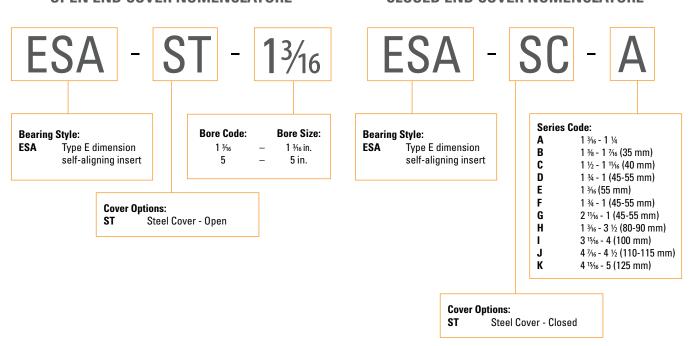
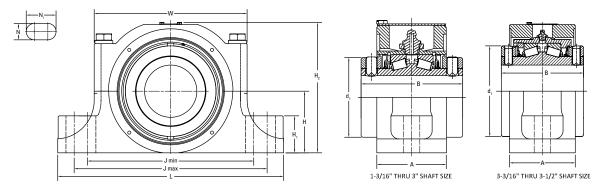


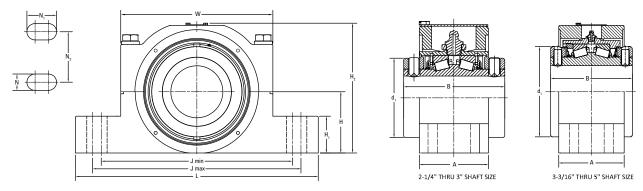
Fig. 10. Type E Self-Aligning Mounted Tapered Roller Bearing nomenclature.

# TYPE E SELF-ALIGNING (ESA) MOUNTED TAPERED ROLLER BEARING PILLOW BLOCK: TWO-BOLT BASE



| Shaft<br>Dia. | Housing Part No.<br>Non-Expansion | Housing Part No.<br>Expansion | В           | L               | А                  | J<br>min     | J<br>max         | Bolt<br>Dia. | N         | N <sub>1</sub>         | H <sub>1</sub> | H <sub>2</sub>    | d <sub>1</sub> | Н                 | W              | Expansion   | Approx. Wt.     |  |
|---------------|-----------------------------------|-------------------------------|-------------|-----------------|--------------------|--------------|------------------|--------------|-----------|------------------------|----------------|-------------------|----------------|-------------------|----------------|-------------|-----------------|--|
| mm<br>in.     |                                   |                               | mm<br>in.   | mm<br>in.       | mm<br>in.          | mm<br>in.    | mm<br>in.        | mm<br>in.    | mm<br>in. | mm<br>in.              | mm<br>in.      | mm<br>in.         | mm<br>in.      | mm<br>in.         | mm<br>in.      | mm<br>in.   | kg<br>lbs.      |  |
| 13/16         | ESA-P2B-TRB-13/6                  | ESA-P2B-TRB-13/6E             | 69.9        | 158.8           | 47.8               | 115.8        | 125.5            | M12          | 14.2      | 19.1                   | 22.4           | 91.3              | 57.2           | 38.1              | 103.1          | 14.2        | 2.9             |  |
| 1 1/4         | ESA-P2B-TRB-11/4                  | ESA-P2B-TRB-1 1/4E            | 2 3/4       | 6 1/4           | 17%                | 4 %16        | 4 15/16          | 1/2          | %16       | 3/4                    | 7/8            | 3 19/32           | 2 1/4          | 1½                | 4 1/16         | %16         | 6.4             |  |
| 1%            | ESA-P2B-TRB-1 3%                  | ESA-P2B-TRB-1 %E              |             |                 |                    |              |                  |              |           |                        |                |                   |                |                   |                |             |                 |  |
| 1 7/16        | ESA-P2B-TRB-17/6                  | ESA-P2B-TRB-17/6E             | <b>76.2</b> | 184.2<br>7 1/4  | <b>55.6</b> 2 3/16 | 134.9<br>5 % | 150.9<br>5 15/16 | M12          | 16.0<br>% | 23.9<br>15/16          |                | 107.7<br>4 1/4    | 69.9<br>2¾     | <b>47.8</b> 1 7/8 | 117.6<br>4 5/8 | 14.2<br>%16 | <b>4.7</b> 10.3 |  |
| 35 mm         | ESA-P2B-TRB-35MM                  | ESA-P2B-TRB-35MME             | _ 3         | / /4            | 2 716              | 3 716        | 3 19/16          | /2           | 78        | 17/16                  | 1 78           | 4 74              | Z 7/4          |                   | 478            | 716         | 10.5            |  |
| 1½            | ESA-P2B-TRB-1 ½                   | ESA-P2B-TRB-1 1/2E            |             |                 |                    |              |                  |              |           |                        |                |                   |                |                   |                |             |                 |  |
| 1%            | ESA-P2B-TRB-1 %                   | ESA-P2B-TRB-1 %E              | 85.9        | 196.9           | 60.2               | 141.2        | 163.6            | M12          | 16.0      | 27.2                   | 31.8           | 118.3             | 80.9           | 54.1              | 130.3          | 14.2        | 6.0             |  |
| 1 11/16       | ESA-P2B-TRB-1 11/16               | ESA-P2B-TRB-1 11/6E           | 3 3/8       | 7 ¾             | 2 3/8              | 5 %6         | 6 1/16           | 1/2          | 5/8       | 1 1/16                 | 1 1/4          | 4 21/32           | 3 ¾16          | 2 1/8             | 5 1/8          | %16         | 13.3            |  |
| 40 mm         | ESA-P2B-TRB-40MM                  | ESA-P2B-TRB-40MME             |             |                 |                    |              |                  |              |           |                        |                |                   |                |                   |                |             |                 |  |
| 1¾            | ESA-P2B-TRB-1 ¾                   | ESA-P2B-TRB-1 ¾E              |             |                 |                    |              |                  |              |           |                        |                |                   |                |                   |                |             |                 |  |
| 1%            | ESA-P2B-TRB-1 %                   | ESA-P2B-TRB-1 7%E             |             |                 |                    |              |                  |              |           |                        |                |                   |                |                   |                |             |                 |  |
| 1 15/16       | ESA-P2B-TRB-1 15/16               | ESA-P2B-TRB-1 15/6E           | 88.9        | 225.6           | 64.3               | 160.3        | 182.6            | M16          | 19.1      | 30.2                   | 33.3           | 126.2             | 87.1           | 57.2              | 141.2          | 14.2        | 7.4             |  |
| 2             | ESA-P2B-TRB-2                     | ESA-P2B-TRB-2E                | 3 ½         | 8 %             | 2 17/32            | 6 1/16       | 7 3/16           | 5/8          | 3/4       | 1 ¾16                  | 1 5/16         | 4 31/32           | 3 1/16         | 2 1/4             | 5 %16          | %16         | 16.4            |  |
| 45 mm         | ESA-P2B-TRB-45MM                  | ESA-P2B-TRB-45MME             |             |                 |                    |              |                  |              |           |                        |                |                   |                |                   |                |             |                 |  |
| 50 mm         | ESA-P2B-TRB-50MM                  | ESA-P2B-TRB-50MME             |             |                 |                    |              |                  |              |           |                        |                |                   |                |                   |                |             |                 |  |
| 2 3/16        | ESA-P2B-TRB-23/6                  | ESA-P2B-TRB-2 3/6E            | 95.3        | 244.3           | 67.5               | 169.9        | 201.7            | M16          | 19.3      | 35.1                   | 38.1           | 137.3             | 95.0           | 63.5              | 152.4          | 14.2        | 9.0             |  |
| 55 mm         | ESA-P2B-TRB-55MM                  | ESA-P2B-TRB-55MME             | 3 ¾         | 9 %             | 2 21/32            | 6 11/16      | 7 15/16          | 5/8          | 3/4       | 1 3/8                  | 1 ½            | 5 13/32           | 3 ¾            | 2 1/2             | 6              | %16         | 19.8            |  |
| 2 1/4         | ESA-P2B-TRB-2 ¼                   | ESA-P2B-TRB-2 1/4E            |             |                 |                    | 176.3        |                  |              |           | <b>41.4 41.4</b> 1% 1% | 41.4           | 153.7             | 103.2          | 69.9              | 162.7          | 14,2        |                 |  |
| 2 7/16        | ESA-P2B-TRB-2 1/16                | ESA-P2B-TRB-27/6E             | 101.6       | 263.7           | 73.2               |              |                  |              |           |                        |                |                   |                |                   |                |             | 12.0            |  |
| 21/2          | ESA-P2B-TRB-2 ½                   | ESA-P2B-TRB-21/2E             | 4           | 10 3/8          | 2%                 | 6 15/16      |                  |              |           |                        |                | 4 1/16            | 2 3/4          | 6 13/32           | 14.2<br>%16    | 26.4        |                 |  |
| 60 mm         | ESA-P2B-TRB-60MM                  | ESA-P2B-TRB-60MME             |             |                 |                    |              |                  |              |           |                        |                |                   | 4716           |                   |                |             |                 |  |
| 65 mm         | ESA-P2B-TRB-65MM                  | ESA-P2B-TRB-65MME             |             |                 |                    |              |                  |              |           |                        |                |                   |                |                   |                |             |                 |  |
| 2 11/16       | ESA-P2B-TRB-2 11/16               | ESA-P2B-TRB-2 11/16E          |             |                 |                    |              |                  |              |           |                        |                |                   |                |                   |                |             |                 |  |
| 2¾            | ESA-P2B-TRB-2 ¾                   | ESA-P2B-TRB-2 ¾E              |             |                 |                    |              |                  |              |           |                        |                |                   |                |                   |                |             |                 |  |
| 2 15/16       | ESA-P2B-TRB-2 15/16               | ESA-P2B-TRB-2 15/16E          | 114.3       | 298.5           | 84.3               | 204.7        | 254.0            | M20          | 22.4      | 46.8                   | 47.8           | 171.2             | 119.9          | 79.5              | 190.5          | 14.2        | 17.1            |  |
| 3             | ESA-P2B-TRB-3                     | ESA-P2B-TRB-3E                | 4 1/2       | 11 ¾            | 3 5/16             | 8 1/16       | 10               | 3/4          | 7/8       | 1 27/32                | 1 1/8          | 6 3/4             | 4 23/32        | 3 1/8             | 7 ½            | %16         | 37.6            |  |
| 70 mm         | ESA-P2B-TRB-70MM                  | ESA-P2B-TRB-70MME             |             |                 |                    |              |                  |              |           |                        |                |                   |                |                   |                |             |                 |  |
| 75 mm         | ESA-P2B-TRB-75MM                  | ESA-P2B-TRB-75MME             |             |                 |                    |              |                  |              |           |                        |                |                   |                |                   |                |             |                 |  |
| 3 3/16        | ESA-P2B-TRB-3 ¾6                  | ESA-P2B-TRB-3 3/16E           |             |                 |                    |              |                  |              |           |                        |                |                   |                |                   |                |             |                 |  |
| 3 1/4         | ESA-P2B-TRB-3 1/4                 | ESA-P2B-TRB-3 1/4E            |             |                 |                    |              |                  |              |           |                        |                |                   |                |                   |                |             |                 |  |
| 3 1/16        | ESA-P2B-TRB-3 7/16                | ESA-P2B-TRB-3 7/6E            | 127.0       | 349.3 1<br>13 ¾ | 101.6              | 257.0        | 298.5            | M24          | 25.7      | 46.2                   | 57.2           | 201.7             | 140.5          | 95.3              | 236.5          | 14.2        | 29.9            |  |
| 3 ½           | ESA-P2B-TRB-3 1/2                 | ESA-P2B-TRB-3 1/2E            | 5           |                 | 4                  | 10 1/8       | 11 34            | 7/8          | 1         | 1 13/16                | 21/4           | 7 15/16           | 5 17/32        | 3 3/4             | 9 5/16         | %16         | 66              |  |
| 80 mm         | ESA-P2B-TRB-80MM                  | ESA-P2B-TRB-80MME             |             |                 |                    |              |                  |              |           |                        | Z 1/4 / 15/16  | 7 15/16   5 17/32 | 3 3/4          |                   |                |             |                 |  |
| 85 mm         | ESA-P2B-TRB-85MM                  | ESA-P2B-TRB-85MME             |             |                 |                    |              |                  |              |           |                        |                |                   |                |                   |                |             |                 |  |
| 90 mm         | ESA-P2B-TRB-90MM                  | ESA-P2B-TRB-90MME             |             |                 |                    |              |                  |              |           |                        |                |                   |                |                   |                |             |                 |  |

# TYPE E SELF-ALIGNING (ESA) MOUNTED TAPERED ROLLER BEARING PILLOW BLOCK: FOUR-BOLT BASE

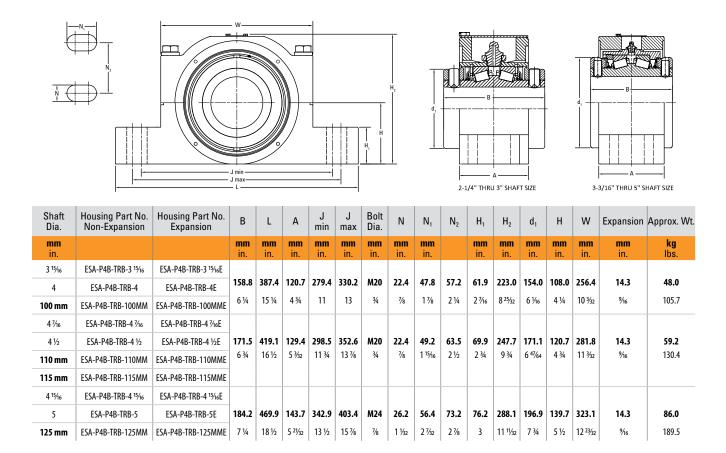


| Shaft<br>Dia. | Housing Part No.<br>Non-Expansion | Housing Part No.<br>Expansion | В         | L         | А         | J<br>min  | J<br>max  | Bolt<br>Dia. | N         | N <sub>1</sub> | N <sub>2</sub> | H <sub>1</sub> | H <sub>2</sub> | d <sub>1</sub> | Н         | W         | Expansion | Approx. Wt.       |
|---------------|-----------------------------------|-------------------------------|-----------|-----------|-----------|-----------|-----------|--------------|-----------|----------------|----------------|----------------|----------------|----------------|-----------|-----------|-----------|-------------------|
| mm<br>in.     |                                   |                               | mm<br>in. | mm<br>in. | mm<br>in. | mm<br>in. | mm<br>in. | mm<br>in.    | mm<br>in. | mm<br>in.      |                | mm<br>in.      | mm<br>in.      | mm<br>in.      | mm<br>in. | mm<br>in. | mm<br>in. | <b>kg</b><br>lbs. |
| 2 1/4         | ESA-P4B-TRB-2 ¼                   | ESA-P4B-TRB-2 1/4E            |           |           |           |           |           |              |           |                |                |                |                |                |           |           |           |                   |
| 2 1/16        | ESA-P4B-TRB-2 7/16                | ESA-P4B-TRB-2 7/6E            | 101.6     | 263.5     | 88.9      | 196.9     | 222.3     | M16          | 19.1      | 31.8           | 47.8           | 41.4           | 154.0          | 103.2          | 69.9      | 162.7     | 14.3      | 14.6              |
| 2 ½           | ESA-P4B-TRB-2 1/2                 | ESA-P4B-TRB-2 1/2E            | 4         | 10 3/8    | 3 ½       | 7 3/4     | 8 3/4     | 5/8          | 3/4       | 1 1/4          | 1%             | 1 1 1/8        | 6 1/16         | 4 1/16         | 2 3/4     | 6 13/32   | %16       | 32.1              |
| 60 mm         | ESA-P4B-TRB-60MM                  | ESA-P4B-TRB-60MME             |           |           |           |           |           |              |           |                |                |                |                |                |           |           |           |                   |
| 65 mm         | ESA-P4B-TRB-65MM                  | ESA-P4B-TRB-65MME             |           |           |           |           |           |              |           |                |                |                |                |                |           |           |           |                   |
| 2 11/16       | ESA-P4B-TRB-2 11/16               | ESA-P4B-TRB-2 11/16E          |           |           |           |           |           |              |           |                |                |                |                |                |           |           |           |                   |
| 2 3/4         | ESA-P4B-TRB-2 ¾                   | ESA-P4B-TRB-2 ¾E              |           |           |           |           |           |              |           |                |                |                |                |                |           |           |           |                   |
| 2 15/16       | ESA-P4B-TRB-2 15/16               | ESA-P4B-TRB-2 15/16E          | 114.3     | 298.5     | 95.3      | 222.3     | 254.0     | M16          | 19.3      | 35.1           | 53.8           | 47.8           | 171.5          |                | 79.5      | 190.5     | 14.3      | 19.9              |
| 3             | ESA-P4B-TRB-3                     | ESA-P4B-TRB-3E                | 4 1/2     | 11 ¾      | 3 ¾       | 8 3/4     | 10        | 5/8          | 3/4       | 1 3/8          | 2 1/8          | 1%             | 6 3/4          | 4 23/32        | 3 1/8     | 7 1/2     | %16       | 43.8              |
| 70 mm         | ESA-P4B-TRB-70MM                  | ESA-P4B-TRB-70MME             |           |           |           |           |           |              |           |                |                |                |                |                |           |           |           |                   |
| 75 mm         | ESA-P4B-TRB-75MM                  | ESA-P4B-TRB-75MME             |           |           |           |           |           |              |           |                |                |                |                |                |           |           |           |                   |
| 3 ¾16         | ESA-P4B-TRB-3 3/16                | ESA-P4B-TRB-3 3/6E            |           |           |           |           |           |              |           |                |                |                |                |                |           |           |           |                   |
| 3 1/4         | ESA-P4B-TRB-3 1/4                 | ESA-P4B-TRB-3 1/4E            |           |           |           |           |           |              |           |                |                |                |                |                |           |           |           |                   |
| 3 7/16        | ESA-P4B-TRB-3 7/16                | ESA-P4B-TRB-3 7/6E            | 127.0     | 349.3     | 114.3     | 268.3     | 298.5     | M20          | 22.2      | 37.3           | 60.5           | 57.2           | 201.6          | 140.5          | 95.3      | 236.5     | 14.3      | 34.3              |
| 3 1/2         | ESA-P4B-TRB-3 ½                   | ESA-P4B-TRB-3 1/2E            |           |           |           |           |           |              |           |                |                |                |                |                |           |           |           |                   |
| 80 mm         | ESA-P4B-TRB-80MM                  | ESA-P4B-TRB-80MME             | 5         | 13 ¾      | 4 1/2     | 10 %      | 11 ¾      | 3/4          | 7/8       | 1 15/32        | 2 %            | 2 1/4          | 7 15/16        | 5 17/32        | 3 ¾       | 9 5/16    | 9/16      | 75.5              |
| 85 mm         | ESA-P4B-TRB-85MM                  | ESA-P4B-TRB-85MME             |           |           |           |           |           |              |           |                |                |                |                |                |           |           |           |                   |
| 90 mm         | ESA-P4B-TRB-90MM                  | ESA-P4B-TRB-90MME             |           |           |           |           |           |              |           |                |                |                |                |                |           |           |           |                   |

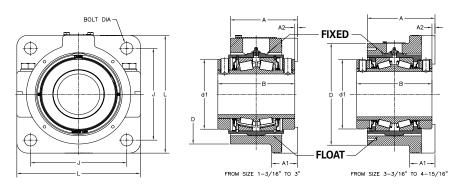
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## TYPE E SELF-ALIGNING MOUNTED TAPERED ROLLER BEARING DATA TABLES

### TYPE E SELF-ALIGNING (ESA) MOUNTED TAPERED ROLLER BEARING PILLOW BLOCK: FOUR-BOLT BASE



# TYPE E SELF-ALIGNING ESA MOUNTED TAPERED ROLLER **BEARING: FOUR-BOLT FLANGE BLOCK**

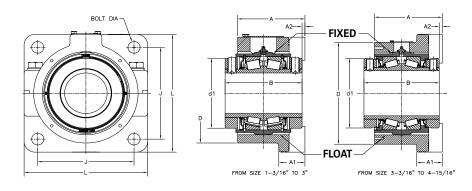


| Shaft<br>Dia.       | Housing Part No. Non-<br>Expansion         | Housing Part No.<br>Expansion | В              | L                | А                             | J                  | A2                      | Bolt<br>Dia  | A1   | D                    | d1  | Expansion          | Approx.<br>Wt.    |
|---------------------|--|-------------------------------|----------------|------------------|-------------------------------|--------------------|-------------------------|--------------|--|----------------------|---|--------------------|-------------------|
| <b>mm</b><br>in.    |  |                               | mm<br>in.      | mm<br>in.        | mm<br>in.                     | mm<br>in.          | <b>mm</b><br>in.        | mm<br>in.    | mm<br>in.                                  | mm<br>in.            | mm<br>in.                                 | mm<br>in.          | <b>kg</b><br>Ibs. |
| 1 3/16              | ESA-4BF-TRB-1 <sup>3</sup> / <sub>16</sub> | ESA-4BF-TRB-1 3/16 E          | 69.9           | 101.6            | 58.7                          | 73.0               | 1.2                     | M10          | 25.4                                       | 88.9                 | 57.2                                      | 14.3               | 2.6               |
| 1 1/4               | ESA-4BF-TRB-1 1/4                          | ESA-4BF-TRB-1 1/4 E           | 2 3/4          | 4                | 2 5/16                        | 2 1/8              | 3/64                    | 3/8          | 1  | 3 ½                  | 2 1/4                                     | %16                | 5.8               |
| 1 3/8               | ESA-4BF-TRB-1 3/8                          | ESA-4BF-TRB-1 3/8 E           |                |                  |                               |                    |                         |              |  |                      |   |                    |                   |
| 1 7/16              | ESA-4BF-TRB-1 7/16                         | ESA-4BF-TRB-1 7/16 E          | <b>76.2</b>    | 117.5<br>4 5/8   | <b>65.1</b> 2 %16             | <b>88.9</b> 3 ½    | 1.2<br>3/64             | M12          | <b>25.4</b>                                | <b>101.6</b> 4       | <b>69.9</b> 2 <sup>3</sup> ⁄ <sub>4</sub> | <b>14.3</b><br>%16 | <b>3.7</b><br>8.1 |
| 35 mm               | ESA-4BF-TRB-35MM                           | ESA-4BF-TRB-35MME             |                |                  |                               |                    |                         |              |  |                      |   |                    |                   |
| 1 ½                 | ESA-4BF-TRB-1 1/2                          | ESA-4BF-TRB-1 ½ E             |                |                  |                               |                    |                         |              |  |                      |   |                    |                   |
| 1 5/8               | ESA-4BF-TRB-1 %                            | ESA-4BF-TRB-1 1/8 E           | 85.9           | 136.5            | 74.6                          | 104.8              | 3.2                     | M12          | 30.2                                       | 121.2                | 80.9                                      | 14.3               | 5.8               |
| 1 11/16             | ESA-4BF-TRB-1 11/16                        | ESA-4BF-TRB-1 11/16 E         | 3 3/8          | 5 3/8            | 2 15/16                       | 4 1/8              | 1/8                     | 1/2          | 1 3/16                                     | 4 13/16              | 3 3/16                                    | %16                | 12.7              |
| 40 mm               | ESA-4BF-TRB-40MM                           | ESA-4BF-TRB-40MME             |                |                  |                               |                    |                         |              |  |                      |   |                    |                   |
| 1 3⁄4               | ESA-4BF-TRB-1 ¾                            | ESA-4BF-TRB-1 3/4 E           |                |                  | <b>77.8</b> 3 ½6              |                    | 3.2<br>1/8              | <b>M12</b> ½ | <b>30.2</b> 1 <sup>3</sup> / <sub>16</sub> | <b>120.7</b> 4 3⁄4   | <b>87.1</b> 3 7/16                        | <b>14.3</b><br>%6  |                   |
| 1 1/8               | ESA-4BF-TRB-1 %                            | ESA-4BF-TRB-1 7/8 E           |                |                  |                               |                    |                         |              |  |                      |   |                    |                   |
| 1 <sup>15</sup> ⁄16 | ESA-4BF-TRB-1 15/16                        | ESA-4BF-TRB-1 15/16 E         | 88.9           | 142.9            |                               | <b>111.1</b> 4 3/8 |                         |              |  |                      |   |                    | 5.9               |
| 2                   | ESA-4BF-TRB-2                              | ESA-4BF-TRB-2 E               | 3 ½            | 5 %              |                               |                    |                         |              |  |                      |   |                    | 13.1              |
| 45 mm               | ESA-4BF-TRB-45MM                           | ESA-4BF-TRB-45MME             |                |                  |                               |                    |                         |              |  |                      |   |                    |                   |
| 50 mm               | ESA-4BF-TRB-50MM                           | ESA-4BF-TRB-50MME             |                |                  |                               |                    |                         |              |  |                      |   |                    |                   |
| 2 3/16              | ESA-4BF-TRB-2 <sup>3</sup> /16             | ESA-4BF-TRB-2 3/16 E          | 95.3           | 158.8            | 82.6                          | 123.8              | 2.4                     | M16          | 34.9                                       | 133.4                | 95.0                                      | 14.3               | 7.8               |
| 55 mm               | ESA-4BF-TRB-55MM                           | ESA-4BF-TRB-55MME             | 3 3/4          | 6 1/4            | 3 1/4                         | 4 1/8              | 3/32                    | 5/8          | 1 3/8                                      | 5 1/4                | 3 3/4                                     | 9/16               | 17.3              |
| 2 1/4               | ESA-4BF-TRB-2 1/4                          | ESA-4BF-TRB-2 1/4 E           |                |                  |                               |                    |                         |              |  |                      |   |                    |                   |
| 2 1/16              | ESA-4BF-TRB-2 7/16                         | ESA-4BF-TRB-2 7/16 E          | 404.5          | 474.6            | 00.5                          | 400 5              |                         |              | 00.4                                       | 440.6                | 400.5                                     | 44.0               | 40.5              |
| 2 ½                 | ESA-4BF-TRB-2 ½                            | ESA-4BF-TRB-2 ½ E             | <b>101.6</b> 4 | <b>174.6</b> 6 % | <b>90.5</b> 3 % <sub>16</sub> | <b>136.5</b> 5 3/8 | 4.0<br>5/ <sub>32</sub> |              | <b>38.1</b> 1 ½                            | 1 <b>49.2</b><br>5 % | <b>103.2</b> 4 ½6                         | <b>14.3</b><br>%16 | <b>10.5</b> 23.1  |
| 60 mm               | ESA-4BF-TRB-60MM                           | ESA-4BF-TRB-60MME             |                | b %              | 3 716                         | 3 78               | / 32                    |              |  |                      | 1 / 10                                    | 716                |                   |
| 65 mm               | ESA-4BF-TRB-65MM                           | ESA-4BF-TRB-65MME             |                |                  |                               |                    |                         |              |  |                      |   |                    |                   |

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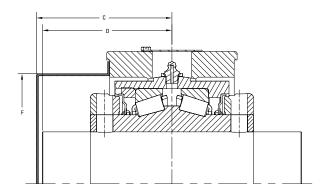
## TYPE E SELF-ALIGNING MOUNTED TAPERED ROLLER BEARING DATA TABLES

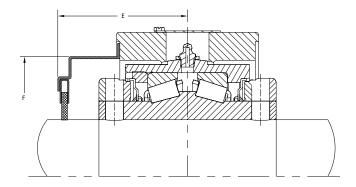
### TYPE E SELF-ALIGNING ESA MOUNTED TAPERED ROLLER BEARING: FOUR-BOLT FLANGE BLOCK



| Shaft<br>Dia. | Housing Part No. Non-<br>Expansion          | Housing Part No.<br>Expansion | В                  | L                  | А  | J  | A2               | Bolt<br>Dia | A1                | D                  | d1                               | Expansion          | Approx.<br>Wt.    |
|---------------|---|-------------------------------|--------------------|--------------------|--|--|------------------|-------------|-------------------|--------------------|----------------------------------|--------------------|-------------------|
| mm<br>in.     |   |                               | mm<br>in.          | mm<br>in.          | mm<br>in.                                    | mm<br>in.                                  | mm<br>in.        | mm<br>in.   | mm<br>in.         | mm<br>in.          | mm<br>in.                        | mm<br>in.          | <b>kg</b><br>Ibs. |
| 2 11/16       | ESA-4BF-TRB-2 <sup>1</sup> / <sub>16</sub>  | ESA-4BF-TRB-2 11/16 E         |                    |                    |  |  |                  |             |                   |                    |                                  |                    |                   |
| 2 3/4         | ESA-4BF-TRB-2 ¾                             | ESA-4BF-TRB-2 3/4 E           |                    |                    |  |  |                  |             |                   |                    |                                  |                    |                   |
| 2 15/16       | ESA-4BF-TRB-2 <sup>15</sup> / <sub>16</sub> | ESA-4BF-TRB-2 15/16 E         | 114.3              | 196.9              | <b>100.0</b> 3 <sup>15</sup> ⁄ <sub>16</sub> | 152.4                                      | 5.6              | M20         | 41.3              | 165.1              | 119.9                            | <b>14.3</b><br>%16 | 15.6              |
| 3             | ESA-4BF-TRB-3                               | ESA-4BF-TRB-3 E               | 4 1/2              | 7 3/4              |  | 6  | 7/32             | 3/4         | 1 5/8             | 6 1/2              | 4 23/32                          |                    | 34.5              |
| 70 mm         | ESA-4BF-TRB-70MM                            | ESA-4BF-TRB-70MME             |                    |                    |  |  |                  |             |                   |                    |                                  |                    |                   |
| 75 mm         | ESA-4BF-TRB-75MM                            | ESA-4BF-TRB-75MME             |                    |                    |  |  |                  |             |                   |                    |                                  |                    |                   |
| 3 3/16        | ESA-4BF-TRB-3 <sup>3</sup> / <sub>16</sub>  | ESA-4BF-TRB-3 3/16 E          |                    |                    |  |  |                  |             |                   |                    |                                  |                    |                   |
| 3 1/4         | ESA-4BF-TRB-3 1/4                           | ESA-4BF-TRB-3 1/4 E           |                    | <b>235.0</b> 9 1/4 | 444.2  | <b>177.8</b> 7                             | 6.4              | Man         | <b>47.6</b> 1 7/8 | <b>203.2</b> 8     | <b>140.5</b> 5 17/32             | <b>14.3</b><br>%6  |                   |
| 3 7/16        | ESA-4BF-TRB-3 7/16                          | ESA-4BF-TRB-3 7/16 E          | 407.0              |                    |  |  |                  |             |                   |                    |                                  |                    | 05.5              |
| 3 ½           | ESA-4BF-TRB-3 ½                             | ESA-4BF-TRB-3 ½ E             | <b>127.0</b> 5     |                    | 114.3<br>4 ½                                 |  | <b>6.4</b> ½     | M20<br>3/4  |                   |                    |                                  |                    | <b>25.5</b> 56.3  |
| 80 mm         | ESA-4BF-TRB-80MM                            | ESA-4BF-TRB-80MME             |                    |                    |  |  |                  |             |                   |                    |                                  |                    |                   |
| 85 mm         | ESA-4BF-TRB-85MM                            | ESA-4BF-TRB-85MME             |                    |                    |  |  |                  |             |                   |                    |                                  |                    |                   |
| 90 mm         | ESA-4BF-TRB-90MM                            | ESA-4BF-TRB-90MME             |                    |                    |  |  |                  |             |                   |                    |                                  |                    |                   |
| 3 15/16       | ESA-4BF-TRB-3 <sup>15</sup> / <sub>16</sub> | ESA-4BF-TRB-3 15/16 E         |                    |                    |  |  |                  |             |                   |                    |                                  |                    |                   |
| 4             | ESA-4BF-TRB-4                               | ESA-4BF-TRB-4 E               | 158.8              | 260.4              | 142.9  | 196.9                                      | 6.4              | M24         | 54.0              | 225.4              | 154.0                            | 14.3               | 38.2              |
| 100 mm        | ESA-4BF-TRB-<br>100MM                       | ESA-4BF-TRB-<br>100MME        | 6 1/4              | 10 1/4             | 5 %  | 7 3/4                                      | 1/4              | 7/8         | 2 1/8             | 8 %                | 6 1/16                           | %16                | 84.2              |
| 4 1/16        | ESA-4BF-TRB-4 7/16                          | ESA-4BF-TRB-4 7/16 E          |                    |                    |  |  |                  |             |                   |                    |                                  |                    |                   |
| 4 ½           | ESA-4BF-TRB-4 ½                             | ESA-4BF-TRB-4 ½ E             |                    |                    |  |  |                  |             |                   |                    |                                  |                    |                   |
| 110 mm        | ESA-4BF-TRB-<br>110MM                       | ESA-4BF-TRB-<br>110MME        | <b>171.5</b> 6 3/4 | <b>292.1</b> 11 ½  | <b>152.4</b> 6                               | <b>222.3</b> 8 <sup>3</sup> ⁄ <sub>4</sub> | <b>8.3</b> 21/64 |             | <b>66.7</b> 2 5%  | <b>247.7</b> 9 3⁄4 | <b>171.1</b> 6 <sup>47</sup> /64 | <b>14.3</b> %16    | <b>51.6</b> 113.9 |
| 115 mm        | ESA-4BF-TRB-<br>115MM                       | ESA-4BF-TRB-<br>115MME        |                    |                    |  |  |                  |             |                   |                    |                                  |                    |                   |

# TYPE E SELF-ALIGNING MOUNTED TAPERED **ROLLER BEARING SECONDARY COVERS**



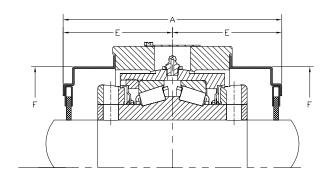


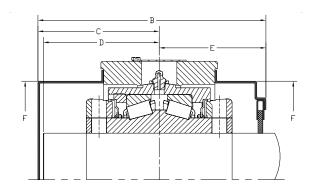
| Shaft     | 0 0 1          |           | 9         | Steel Cove | r Dimensio | n         |           |
|-----------|----------------|-----------|-----------|------------|------------|-----------|-----------|
| Dia.      | Cover Part No. | Α         | В         | С          | D          | E         | F         |
| mm<br>in. |                | mm<br>in. | mm<br>in. | mm<br>in.  | mm<br>in.  | mm<br>in. | mm<br>in. |
| Closed    | ESASC-A        | 112.9     | 121.9     | 65.5       | 61.8       | 56.5      | 74.7      |
| 1 ¾16     | ESAST-1-3/16   |           | 4 13/16   |            |            |           |           |
| 1 1/4     | ESAST-1-¼      | 4 7/16    | 4 1916    | 2 19/32    | 2 13/32    | 2 1/32    | 2 15/16   |
| Closed    | ESASC-B        |           |           |            |            |           |           |
| 1 3/8     | ESAST-1-3/8    | 120.8     | 135.7     | 75.3       | 71.2       | 60.4      | 89.7      |
| 1 7/16    | ESAST-1-7/16   | 4 3/4     | 5 11/32   | 2 31/32    | 2 13/16    | 2 3/8     | 3 17/32   |
| 35 mm     | ESAST-35MME    |           |           |            |            |           |           |
| Closed    | ESASC-C        |           |           |            |            |           |           |
| 1 ½       | ESAST-1-½      | 119.9     | 143.7     | 83.7       | 79.7       | 60.0      | 103.6     |
| 1 5/8     | ESAST-1-%      |           |           |            |            |           |           |
| 1 11/16   | ESAST-1-11/16  | 4 23/32   | 5 21/32   | 3 5/16     | 3 1/8      | 2 3/8     | 4 1/16    |
| 40 mm     | ESAST-40MME    |           |           |            |            |           |           |
| Closed    | ESASC-D        |           |           |            |            |           |           |
| 1 3/4     | ESAST-1-¾      |           |           |            |            |           |           |
| 1 1/8     | ESAST-1-7/8    | 124.3     | 148.0     | 85.9       | 81.8       | 62.1      | 103.6     |
| 1 15/16   | ESAST-1-15/16  |           |           |            |            |           |           |
| 2         | ESAST-2        | 4 29/32   | 5 13/16   | 3 %        | 3 7/32     | 2 7/16    | 4 1/16    |
| 45 mm     | ESAST-45MME    |           |           |            |            |           |           |
| 50 mm     | ESAST-50MME    |           |           |            |            |           |           |
| Closed    | ESASC-E        |           |           |            |            |           |           |
| 2 3/16    | ESAST-2-¾6     | 139.6     | 157.1     | 87.3       | 83.2       | 69.8      | 116.0     |
|           |                | 5 1/2     | 6 3/16    | 3 7/16     | 3 %2       | 2 3/4     | 4 %16     |
| 55 mm     | ESAST-55MME    |           |           |            |            |           |           |
| Closed    | ESASC-F        |           |           |            |            |           |           |
| 2 1/4     | ESAST-2-¼      |           |           |            |            |           |           |
| 2 7/16    | ESAST-2-7/16   | 131.5     | 153.4     | 87.7       | 83.6       | 65.8      | 132.1     |
| 2 1/2     | ESAST-2-1/2    | 5 ¾6      | 6 1/32    | 3 7/16     | 3 %2       | 2 19/32   | 5 3/16    |
| 60 mm     | ESAST-60MME    |           |           |            |            |           |           |
| 65 mm     | ESAST-65MME    |           |           |            |            |           |           |

Continued on next page.

## TYPE E SELF-ALIGNING MOUNTED TAPERED ROLLER BEARING DATA TABLES

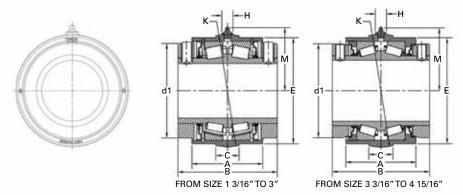
### TYPE E SELF-ALIGNING MOUNTED TAPERED ROLLER BEARING SECONDARY COVERS





| Shaft     | Cover Part No. |           | ;                               | Steel Cover Dimension |           |           |           |  |  |  |  |  |  |  |
|-----------|----------------|-----------|---------------------------------|-----------------------|-----------|-----------|-----------|--|--|--|--|--|--|--|
| Dia.      | Cover Fait NO. | Α         | В                               | С                     | D         | Е         | F         |  |  |  |  |  |  |  |
| mm<br>in. |                | mm<br>in. | mm<br>in.                       | mm<br>in.             | mm<br>in. | mm<br>in. | mm<br>in. |  |  |  |  |  |  |  |
| Closed    | ESASC-G        |           | 111.                            |                       | 111-      | 111-      | 111.      |  |  |  |  |  |  |  |
| 2 11/16   | ESAST-2-11/16  |           |                                 |                       |           |           |           |  |  |  |  |  |  |  |
| 2 3/4     | ESAST-2-¾      | 164.3     | 187.5                           | 105.3                 | 101.3     | 82.2      | 139.5     |  |  |  |  |  |  |  |
| 3         | ESAST-3        | 6 15/32   | 7 3/8                           | 4 5/32                | 4         | 3 1/4     | 5 1/2     |  |  |  |  |  |  |  |
| 70 mm     | ESAST-70MM     |           |                                 |                       |           |           |           |  |  |  |  |  |  |  |
| 75 mm     | ESAST-75MM     |           |                                 |                       |           |           |           |  |  |  |  |  |  |  |
| Closed    | ESASC-H        |           |                                 |                       |           |           |           |  |  |  |  |  |  |  |
| 3 ¾16     | ESAST-3-¾6     |           |                                 |                       |           |           |           |  |  |  |  |  |  |  |
| 3 1/4     | ESAST-3-¼      |           |                                 |                       |           |           |           |  |  |  |  |  |  |  |
| 3 1/16    | ESAST-3-7/16   | 186.4     | 199.1                           | 105.9                 | 101.9     | 93.2      | 171.5     |  |  |  |  |  |  |  |
| 3 1/2     | ESAST-3-½      | 7 11/32   | 7 <sup>13</sup> / <sub>16</sub> | 4 5/32                | 4         | 3 21/32   | 6 3/4     |  |  |  |  |  |  |  |
| 80 mm     | ESAST-80MME    |           |                                 |                       |           |           |           |  |  |  |  |  |  |  |
| 85 mm     | ESAST-85MME    |           |                                 |                       |           |           |           |  |  |  |  |  |  |  |
| 90 mm     | ESAST-90MME    |           |                                 |                       |           |           |           |  |  |  |  |  |  |  |
| Closed    | ESASC-J        |           |                                 |                       |           |           |           |  |  |  |  |  |  |  |
| 3 15/16   | ESAST-4 7/16   | 205.2     | 218.3                           | 115.1                 | 111.3     | 102.4     | 186.9     |  |  |  |  |  |  |  |
| 4         | ESAST-4 ½      | 8 3/32    | 8 19/32                         | 4 17/32               | 4 3/8     | 4 1/32    | 7 3/8     |  |  |  |  |  |  |  |
| 100 mm    | ESAST-110MM    |           |                                 |                       |           |           |           |  |  |  |  |  |  |  |
| Closed    | ESASC-J        |           |                                 |                       |           |           |           |  |  |  |  |  |  |  |
| 4 1/16    | ESAST-4 7/16   | 236.0     | 259.6                           | 115.9                 | 137.3     | 118.0     | 208.8     |  |  |  |  |  |  |  |
| 4 1/2     | ESAST-4 ½      |           |                                 |                       |           |           |           |  |  |  |  |  |  |  |
| 110 mm    | ESAST-110MM    | 9 1/32    | 10 7/32                         | 4 %16                 | 5 13/32   | 4 21/32   | 8 %32     |  |  |  |  |  |  |  |
| 115 mm    | ESAST-115MM    |           |                                 |                       |           |           |           |  |  |  |  |  |  |  |
| Closed    | ESASC-K        |           |                                 |                       |           |           |           |  |  |  |  |  |  |  |
| 4 15/16   | ESAST-4 15/16  | 253.4     | 266.4                           | 139.7                 | 135.7     | 126.7     | 239.5     |  |  |  |  |  |  |  |
| 5         | ESAST-5        | 9 31/32   | 10 ½                            | 5 1/2                 | 5 11/32   | 5         | 9 7/16    |  |  |  |  |  |  |  |
| 125 mm    | ESAST-125MM    |           |                                 |                       |           |           |           |  |  |  |  |  |  |  |

# TYPE E SELF-ALIGNING MOUNTED TAPERED **ROLLER BEARING CARTRIDGES**

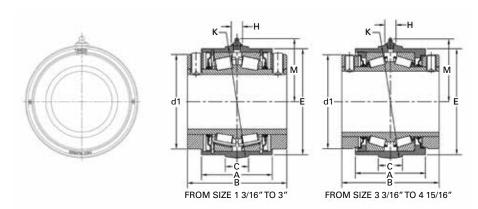


| Shaft Dia. | Cartridge Housing Part No. | В           | А               | С         | E         | K<br>±0.0127<br>±0.0005 | d1                  | M   | Н         |
|------------|----------------------------|-------------|-----------------|-----------|-----------|-------------------------|---------------------|---|-----------|
| mm<br>in.  |                            | mm<br>in.   | mm<br>in.       | mm<br>in. | mm<br>in. | mm<br>in.               | mm<br>in.           | mm<br>in.                                   | mm<br>in. |
| 1 ¾6       | CSA-TRB-13/16              | 69.9        | 47.6            | 14.3      | 63.5      | 66.98                   | 54.8                | 46.0  | 16.7      |
| 1 1/4      | CSA-TRB-1 ¼                | 2 3/4       | 1%              | 9/16      | 2 1/2     | 2.6370                  | 2 5/32              | 1 13/16                                     | 21/32     |
| 13/8       | CSA-TRB-1 %                | 743         |                 | 45.0      |           | 04.00                   | 60.2                |   | 44.       |
| 1 7/16     | CSA-TRB-1 7/16             | <b>76.2</b> | <b>54.0</b> 2 % | 15.9<br>% | 77.0      | <b>81.28</b><br>3.200   | <b>68.3</b> 2 11/16 | <b>53.2</b> 2 3/32                          | 16.7      |
| 35 mm      | CSA-TRB-35MM               | )           | Z 78            | 78        | 3/32      | 3.200                   | Z '716              | Z 7/32                                      | -/32      |
| 1 ½        | CSA-TRB-1½                 |             |                 |           |           |                         |                     |   |           |
| 1 %        | CSA-TRB-1 %                | 85.9        | 60.3            | 19.1      | 88.9      | 93.78                   | 85.7                | 57.9  | 16.7      |
| 1 11/16    | CSA-TRB-1 11/16            | 3 %         | 2 3/8           | 3/4       | 3 ½       | 3.692                   | 3 %                 | 2 1/32                                      | 21/32     |
| 40 mm      | CSA-TRB-40MM               |             |                 |           |           |                         |                     |   |           |
| 1 3/4      | CSA-TRB-1¾                 |             |                 |           |           |                         |                     |   |           |
| 1 1/8      | CSA-TRB-1 %                |             |                 |           |           | <b>100.71</b> 3.9650    | <b>84.9</b> 3 ½32   | <b>61.1</b> 2 <sup>13</sup> / <sub>32</sub> |           |
| 1 15/16    | CSA-TRB-1 15/16            | 88.9        | 63.5            | 20.6      | 95.3      |                         |                     |   | 16.7      |
| 2          | CSA-TRB-2                  | 3 1/2       | 2 ½             | 13/16     | 3 3/4     |                         |                     |   | 21/32     |
| 45 mm      | CSA-TRB-45MM               |             |                 |           |           |                         |                     |   |           |
| 50 mm      | CSA-TRB-50MM               |             |                 |           |           |                         |                     |   |           |
| 2 3/16     | CSA-TRB-23/16              | 95.3        | 66.7            | 21.4      | 107.2     | 112.73                  | 95.3                | 66.7  | 16.7      |
| 55 mm      | CSA-TRB-55MM               | 3 ¾         | 2 %             | 27/32     | 4 1/32    | 4.438                   | 3 ¾                 | 2 %   | 21/32     |
| 2 1/4      | CSA-TRB-2 ¼                |             |                 |           |           |                         |                     |   |           |
| 2 1/16     | CSA-TRB-27/16              | 101.6       | 73.0            | 21.4      | 115.9     | 121.44                  | 100.0               | 73.0  | 16.7      |
| 2 1/2      | CSA-TRB-2 ½                | 4           | 73.U<br>2%      | 27/32     | 4 %6      | 4.781                   | 3 15/16             | <b>73.0</b> 2 %                             | 21/32     |
| 60 mm      | CSA-TRB-60MM               | 7           | Z 78            | -732      | 4 716     | 4./01                   | 3 716               | 2 78  | -/32      |
| 65 mm      | CSA-TRB-65MM               |             |                 |           |           |                         |                     |   |           |
| 2 11/16    | CSA-TRB-2 11/16            |             |                 |           |           |                         |                     |   |           |
| 2 3/4      | CSA-TRB-2 ¾                |             |                 |           |           |                         |                     |   |           |
| 2 15/16    | CSA-TRB-2 15/16            | 114.3<br>4½ | 76.2            | 24.6      | 131.0     | 137.99                  | 116.7               | 79.4  | 16.7      |
| 3          | CSA-TRB-3                  |             | 3               | 31/32     | 5 1/32    | 5.4325                  | 4 19/32             | 3 1/8                                       | 21/32     |
| 70 mm      | CSA-TRB-70MM               |             |                 |           |           |                         |                     |   |           |
| 75 mm      | CSA-TRB-75MM               |             |                 |           |           |                         |                     |   |           |

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## TYPE E SELF-ALIGNING MOUNTED TAPERED ROLLER BEARING DATA TABLES

#### TYPE E SELF-ALIGNING MOUNTED TAPERED ROLLER BEARING CARTRIDGES



| Shaft Dia.                                | Cartridge Housing Part No.   | В              | А                  | С                 | E  | K<br>±0.0127<br>±0.0005 | d1   | M   | Н   |
|---|--|----------------|--------------------|-------------------|--|-------------------------|--|---|---|
| mm<br>in.                                 |  | mm<br>in.      | mm<br>in.          | mm<br>in.         | mm<br>in.                                    | <b>mm</b><br>in.        | mm<br>in.                                    | mm<br>in.                                   | mm<br>in.                                 |
| 3 3/6 3 1/4 3 7/6 3 1/2 80 mm 85 mm 90 mm | CSA-TRB-3 ¾6 CSA-TRB-3 ¼ CSA-TRB-3 ½ CSA-TRB-3 ½ CSA-TRB-80MM CSA-TRB-85MM CSA-TRB-90MM CSA-TRB-91¾6 | <b>127.0</b> 5 | <b>88.9</b> 3 ½    | <b>28.6</b> 1 1/8 | <b>160.3</b> 6 %6                            | <b>167.49</b><br>6.594  | 140.5<br>5 <sup>17</sup> / <sub>32</sub>     | <b>94.5</b> 3 <sup>23</sup> / <sub>32</sub> | <b>16.7</b> <sup>21</sup> / <sub>32</sub> |
| 4<br>100 mm                               | CSA-TRB-4 CSA-TRB-100MM  | 158.8<br>6 ¼   | 114.3<br>4½        | 39.7<br>1%        | 173.8<br>6 <sup>27</sup> / <sub>32</sub>     | <b>184.51</b><br>7.264  | <b>154.0</b> 6 1/16                          | <b>103.2</b> 4 1/16                         | 18.3<br>23/ <sub>32</sub>                 |
| 4 % <sub>6</sub> 4 ½ 110 mm 115 mm        | CSA-TRB-4 1/6<br>CSA-TRB-4 1/2<br>CSA-TRB-110MM<br>CSA-TRB-115MM                                     | 171.5<br>6 ¾   | 117.5<br>4 %       | 41.3<br>1 %       | <b>192.1</b> 7 %6                            | <b>203.20</b><br>8      | <b>171.1</b> 6 <sup>47</sup> / <sub>64</sub> | 111.9<br>4 <sup>13</sup> / <sub>32</sub>    | 18.3<br><sup>23</sup> / <sub>32</sub>     |
| 4 15/16<br>5<br><b>125 mm</b>             | CSA-TRB-4 15/6<br>CSA-TRB-5<br>CSA-TRB-125MM   | 184.2<br>7 1⁄4 | <b>130.2</b> 5 1/8 | 47.6<br>1%        | <b>223.0</b> 8 <sup>25</sup> / <sub>32</sub> | <b>235.97</b> 9.29      | <b>196.9</b> 7 ¾                             | <b>130.2</b> 5 1/8                          | 18.3<br><sup>23</sup> / <sub>32</sub>     |

NOTES



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